

ABSTRACT AND REFERENCES

ECOLOGY

INFLUENCE OF EXTRACTION CHAMBERS BACKFILLING ON MICROCLIMAT OF DEEP MINES (p. 3-11)

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To enhance the safety of underground works and save the earth surface from caving, mining enterprises perform underground ore extraction using backfilling. Together with a positive solution to the problem of mining safety and environmental improvement when using the backfilling system, there is a problem of heat emission during backfilling material hydration. To solve this problem, the studies of thermophysical properties of rocks of Kryvbas and Zaporozhye iron-ore plant, as well as backfilling materials, used to fill the worked-out space, are conducted.

As a result of laboratory studies, the values of heat conductivity λ , W/m·K, heat capacity C, kJ/kgK and thermal diffusivity α , m²/s of rocks and backfilling materials are determined. Determining thermophysical properties of rocks and backfilling materials has allowed to define the boundaries of influence of backfill hydration heat in chambers on the surrounding rock mass.

The way to reduce the temperature in exhaust chambers during hydration of solid backfill by adding crushed rocks from the developed deposit in the backfilling mixture is considered. Thus, by calculations and observations, it is found that using crushed rocks as the backfilling mixture component allows to reduce the zone of influence of backfill hydration on the temperature mode of adjacent mine workings up to 10 m.

Keywords: microclimate, normalization, airing, backfilling, hydration, thermophysical parameters, temperature, humidity.

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MATHEMATICAL MODELING OF CLEANING DUST-LADEN GAS FLOWS IN THE CYCLONE DUST COLLECTOR (p. 11-16)

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The issues of developing a mathematical model for calculating the aerodynamic drag and collection efficiency of solid particles in the cyclone collector, which takes into account the geometry and the opening angle of the louver element of designed dust collector, are considered in the paper.

Experimental studies of the cyclone collector are given and the adequacy of the developed mathematical model is verified. Experimental data processing has allowed to determine the dimensionless coefficients n, m, l, included in the equation for determining fractional dust collection efficiency in the developed dust collector.

Theoretical calculation of aerodynamic drag is conducted and the technique, suitable for the cyclone collector is determined by comparing with experimental results. The discrepancy between the experimental and theoretical data is 13.9 %.

Dust collection efficiency is theoretically calculated using the mathematical model. The discrepancy between the experimental and theoretical data is 1.06 %. Experimental data processing is conducted and criterion equation for calculating partial coefficients of cleaning is found.

Keywords: mathematical model, aerodynamic drag, dust collection efficiency, criterion equation.

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ALUMINIUM COAGULANTS EFFICIENCY EVALUATION FOR NATURAL WATER CLARIFICATION (p. 17-20)

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Yaroslav Radovenchyk, Nadiya Kalinichenko

The results of studying the efficiency of coagulants based on aluminum compounds in the process of clarifying bentonite suspensions are given. It was found that in nature bentonite suspensions are precipitated very slowly, and the residual content of the solid phase in the clarified water is at 19mg/dm³ at the initial turbidity of 34 dm³. Processing of bentonite suspension by coagulant solutions based on aluminum compounds allows improving the result, but it cannot be considered satisfactory. Even with the coagulant dose of 50 dm³ (by ion Al³⁺) the volume of clarified water does not exceed 25 % of the original, and the residual solid phase concentration ranges from 1.6 to 19.2 dm³. The adjustment of pH cannot significantly influence the situation. Neither the amount of clarified water nor residual concentrations of the solid phase are significantly changed. This situation is typical for all investigated coagulants – aluminum chloride, GOHA 2/3, coagulant "Polvak-68". It is quite evident that for clarifying bentonite suspensions it is necessary to use other coagulants or combine a simultaneous use of the coagulants with flocculants. Applying the methods, which do not use additional chemical agents can be another best way out.

Keywords: turbidity, precipitation, coagulant, aluminum, bentonite, clarification, residual concentrations, drinking water.

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THE PROBLEM OF ELECTRICAL INJURY DURING THE OPERATION OF ELECTRICAL INSTALLATIONS IN UNDERGROUND WORKINGS OF IRON-ORE MINES (p. 21-25)

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A safety state assessment in the application of electrical power at mining enterprises is given in the research materials. A prevention assessment of electrical injury state in domestic mining industry is given, and the basic data on the classification of electrical injury causes and the study of electrical injury emergence in the mining industry are presented.

In accordance with the target goal the issues for further studies on the preparation of managed decisions on electrical injury prevention are given.

The analysis of electrical injury specifics in the mining works shows the need for a more thorough study of the causes of its emergence on the basis of the studies of factors influence, involved in the formation of electrical injury-risk situations and negative effects on the reliability of electrical equipment and electrical means. These studies should be the basis for developing a set of preventive measures aimed at effective reduction of electrical injury.

The justification and development of methodological principles of identifying the cause-and-effect relations of the system "man - environment - electrical installation" in the direction of electrical injury emergence in the system "man - iron ore production - electrical systems" will allow to prepare managed decisions on electrical injury prevention in the mining industry.

The research results will allow to develop measures to improve the safety of electrotechnical complexes and the systems of mining enterprises, and in this case specifically in iron-ore mines.

Keywords: electrical safety, electrical injury, electrical installation, prevention assessment, iron-ore production, gravity rate, tendency.

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IMPACT ASSESSMENT OF MUNICIPAL WASTES ON THE ECOLOGICAL STATE OF UKRAINE (p. 25-29)

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The problem of assessing the impact of municipal wastes on the ecological state of Ukraine, and the ways of its solution are given. The main purpose of the research was to assess the impact of pollution sources of municipal solid wastes on the environment, and to justify the effective recycling of municipal wastes. The impact of SMW pollution sources on the environment state was assessed. The negative impact of wastes on the environment of Ukraine was studied. The problem of solid municipal waste management in Ukraine and in the world was analyzed. It was found that incineration and landfilling of solid municipal wastes are inefficient technologies today as they do not solve the energy problem in the country because they do not allow to obtain alternative energy sources from wastes, as well as they have a negative impact on the ecological state of Ukraine. It was proved that the most effective way to reduce emissions of biogas (landfill gas) from solid municipal waste landfills into the atmosphere – is to collect and use it. Economic indicators of production projects and the use of landfill gas are cost-effective enough, especially when waste landfill is placed near industrial gas consumer. The research results can be applied in the field of ecology and environmental protection. The research results can be applied by ecologists, as well as power engineers and chemmotelogy experts in the establishment and management of alternative energy sources.

Keywords: ecology, environment, wastes, incineration, soil, atmosphere, biogas, waste landfills, energy, catalysts.

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ELECTROFLOTOCOAGULATION WASTEWATER TREATMENT OF LLC «KOLOMYIA MEAT-PROCESSING PLANT» (p. 30-34)

Julia Uhlyar, Iryna Borshchysyn, Uliana Khromiak

The experimental studies of using bentonite clay of the Sokyrnytsia field in Khust district (Transcarpathian region) for wastewater treatment (WW) were conducted. They actively absorb such pollutants as sulfates, chlorides, heavy metals and others. Also, the use of bentonite in wastewater treatment makes it possible to reduce the load on the microorganisms in aerotanks, reduce the content of ammonia nitrogen, suspended substances and BOD_5 (biochemical oxygen demand) in WW.

The possibility of wastewater treatment of "Kolomyia meat-processing plant" using natural montmorillonite, modified with iron hydroxide during electroflotocoagulation treatment. The optimum conditions of wastewater treatment process (sorbent dose, current density, duration of WW treatment) were determined. According to the results, the optimal parameters of the treatment process include: sorbent dose is 30 mg/dm³, current density is 60 A/m², treatment time is 3 min.

Based on the analysis of the existing methods of industrial wastewater treatment and the obtained experimental data the most effective method was proposed and the feasibility of replacing the existing flow diagram of "Kolomyia meat-processing plant" wastewater treatment was justified.

Keywords: sorbent, electroflotocoagulation, bentonite clay, wastewater treatment, current, pollutants, sedimentation, sums, foam.

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MICROBIOLOGICAL PROPERTIES OF NATURAL FILM-FORMING MATERIALS (p. 34-40)

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Microbiological analysis of natural film-forming materials–biopolymers, their solutions and compositions based on them is considered; their physical characteristics, the impact on crop yield and research results are given in the paper.

The study was aimed at investigating the influence of compositions on germination and yield of plants, properties of aqueous solutions of biopolymers and compositions based on them, as well as studying their impact on various types of microorganisms. The optimum percent concentration of biopolymers (XA-0, 125 %, CMC -0,5 %, ST-2 %), which allows forming the optimal film thickness – from 15.5 microns to 19.5 microns, at which it dissolves fast enough, not clogging the seed surface, and the optimal ratio of fertilizers and micronutrients are selected.

Using microbiological methods it was determined that harmful microorganisms such as *E. coli* and mold fungi that cause diseases and damage seed grain do not develop in the studied biopolymers and compositions based on them. Thus, compositions are characterized by high hygienic indicators, and seeds, treated by them do not require additional treatment since they show bactericidal and partially fungicidal properties, inhibiting the growth of microorganisms.

Using the studied compositions allows to reduce the total expenditure of fertilizers and micronutrients by 9–107 times and provides increased crop yields up to 75–80 % compared to control plants.

Keywords: biopolymer, xanthane, carboxymethylcellulose, starch, composition, *Escherichia coli*, mold fungi, yield.

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TECHNOECONOMIC STUDY OF HIGH-TEMPERATURE ACID SLUDGE PROCESSING IN MOLTEN MEDIUM (p. 41-44)

Marat Glikin, Julia Shovkoplyas, Vadim Tarasov

Throughout the territory of Ukraine 2 million tons of hazardous wastes are accumulated in outdoor areas. Recently, the determination to solve the problem of waste management is increased.

Acid sludges are wastes of hazard class 2, containing free sulfuric acid (up to 70%) and organic part (mostly high-molecular aromatic compounds), which complicate the effective disposal. The problem state of acid sludges is considered and the main directions in their processing are defined. The combination of systems with a high-temperature coolant and aerosol nanocatalysis on an autonomous mobile unit, allowing to dispose acid sludges not less than 99.99 % is first considered. A basic energotechnological scheme including stages of preparation, high-temperature oxidation in sodium chloride melt and catalytic flue gas final purification in the aerosol reactor with obtaining electricity and sulphates, is proposed. The technicoeconomic analysis showed that the pay-back period of capi-

tal investment could reach 2 years. The obtained results will resolve the problem of half a million tons of acid sludges in Ukraine.

Keywords: acid sludge, melt, oxidation, catalytic flue gas final purification.

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IMPROVING THE EFFICIENCY OF CHEMICAL METHOD OF WEED CONTROL IN MAIZE CROPS OF THE RIGHT-BANK FOREST-STEPPE OF UKRAINE (p. 45-49)

Ihor Movchan

The main task of modern technologies of growing maize for grain is to obtain maximum yields, the solution of which is impossible without effective weed control. Herbicides are among the most effective measures to reduce weed infestation. However, long use of herbicides in maize crops decreases their efficiency. As a result of literature sources analysis, it was found that solving this problem is possible using surfactants and tank mixtures of herbicides in working solutions of herbicides. At the same time, there are no data on the

influence of ammonium nitrate, Folicare and Enposan as surfactants on the efficacy of herbicides Milagro and Titus. Using tank mixtures of herbicides Milagro, Calista combined with surfactant ATplus in maize crops for grain also remains uninvestigated.

It is determined that mixed type of weed-infestation, among which late spring types of *Echinochloa crus-galli* (L.) Roem., *Setaria glauca* L., *Galinsoga parviflora* Cav., *Chenopodium album* L., *Amaranthus retroflexus* L. take the largest share, is formed in maize crops. The basic amount of weeds appears during the period 30.05-20.06. It is found that a significant decrease in the yield of 0.34 and 0.28 t/ha is observed in the presence of 10 pieces/m² of plants of *Echinochloa crus-galli* L or 15 pieces/m² of *Chenopodium album* L respectively.

Using surfactants in the working solutions of herbicides improves phytotoxicity and allows to reduce the consumption rate of preparations by 25 %. To expand the action range of preparations and the presence of weeds of different biological groups in maize crops it is necessary to use the tank mixture of herbicides Milagro, 1.0 l/ha, Callisto, 0.25 l/ha and ATplus 1.0 l/ha. A number of measures, which ensure improving chemical method of weed control and increasing maize yield, is proposed.

Keywords: maize, weeds, harmfulness, herbicides, surfactants, yield.

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