

MASS FLOW STABILITY METHOD IN THE EXTRACTION PROCESS CALCULATIONS (p. 4-9)**Katerina Georgiesh**

Mass flow stability method, allowing to clarify the existing analytical dependences for calculating the target component withdrawal from the classical-shape bodies (unlimited plate, cylinder, sphere) was proposed. On the example of the III class bodies, application of the method is shown. A mathematical model of the target component extraction from the round particle was developed and the dependence to calculate the concentration was obtained. Consideration of the real body shape deviations from perfect in the form of the shape factor allows to refine the design value for the bodies, corresponding to the III class. It was found that the deviation of the concentration values for the perfect body from real would be the greater, the smaller the particle radius. The maximum relative error of calculations is 11.3 %. It is shown that the target component extraction process is rather complicated and depends strongly on a large number of defining physical characteristics: particle size, diffusion coefficient, mass transfer coefficient, temperature, duration.

Keywords: extraction, mathematical model, real-size bodies, target component, concentration, particle size.

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RESEARCH ON THE QUALITY OF MILK AND VEGETABLE MINCE BASED ON THE CONCENTRATE OF BUTTERMILK (p. 10-14)**Tatiana Yudina, Iryna Nazarenko, Radion Nykyforov**

The paper presents a complex of data characterizing the quality of the designed milk and vegetable mince. We have identified the shares of the main nutrients in the milk and vegetable mince and found out that the designed mince contains more nutrients than it is required by the standard. Thus, the share of dry matter in the new mince exceeds the standard share by 2.05–6.32 %, fat –by 0.80–0.82 %, carbohydrates, in particular mono- and disaccharides, –by 6.24–6.28 %, pectin –by 0.37–1.63 %, and cellulose –by 0.18–0.53 %, which proves feasibility of combining dairy and plant material. Calculation of the amino acid score for the milk and vegeta-

ble mince shows that the mince proteins are free from limiting amino acids, whereas the share of all essential amino acids exceeds the FAO/WHO standards, which proves high biological value of the mince.

The research has proved that the relative biological value (RBV) and the rate of digestion by the main proteolytic enzymes make the designed mince excel the standard. The analysis of the obtained data additionally confirms the physiological phenomenon discovered by O. O. Pokrovsky.

We have proved that vegetable raw materials used as mince ingredients enrich the designed produce with vitamins and minerals. The research shows that the shares of vitamins in the milk and vegetable mince increase (vitamins of group B – 10.35–12.06 times, vitamin A – 4.50–5.50 times, and vitamin C – 5.60–7.02 times) in comparison with the standard while the content of all mineral elements makes the designed mince excel the standard.

Therefore, the designed mince is a promising raw material for manufacturing culinary products, which allows expanding the range of products with a higher nutritional and biological value.

Keywords: milk and vegetable mince, concentrate of buttermilk, nutritional value, biological value.

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RATIONALE FOR THE TECHNOLOGY OF EMULSION SAUCES BASED ON PROTEIN-CARBOHYDRATE SEMI-PRODUCTS (p. 15-19)**Radion Nykyforov, Victoria Gnitsevich**

We have rationalized the use of protein-carbohydrate semis in the technology of producing emulsion sauces since a protein-carbohydrate semi-product has high stabilizing and emulsifying properties.

We have determined that to obtain a stable emulsion with high emulsifying properties, the rational stabilizer content should comprise 0.25 %, and the concentration of sugar should not exceed 5 %.

We have researched how the stability of PCS-based systems depends on pH of the environment and the temperature of emulsification and determined that functional and technological properties

of semi-finished products are maximized if the active acidity of the environment ranges from 4.5 to 6.0 units. The rational temperature for obtaining stable emulsion based on a semi-product is 20–35 °C.

The study and experimental research have justified the possibility of designing new technologies for semi-based emulsion products, which allows expanding the range of foodstuffs, increasing their nutritional and biological value, and intensifying the use of nutritional potential of dairy and plant raw material.

Keywords: sauce, protein-carbohydrate semi-product, emulsifying capacity, emulsion stability, guar gum.

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EFFECT OF HEAT TREATMENT WITH ANTIOXIDANTS ON RESPIRATORY SUBSTRATES DURING STORAGE OF CUCUMBERS (p. 19-25)

Olesia Priss

Despite the proven effectiveness of heat treatment and antioxidants to slow down the respiratory metabolism, their combined effect during storage of cucumbers was not considered in this aspect. The paper describes the results of investigating the effect of heat treatment with complex antioxidant on respiration rate and expenditure of solids, soluble solids, sugars and titrated acids during storage of cucumbers.

It was found that heat treatment with antioxidants inhibits the respiration rate and suspends the start of the respiration rate increase by 7 days compared with control fruits. The combination of heat treatment and antioxidants allows to obtain by on average 11 % more solids and 13 % more soluble solids on the 21th day of storage. Cucumbers, treated with antioxidants involve less sugar in the respiratory process. After 21 days of storage, the total amount of sugars in study fruits of the Athena hybrid is higher on average by 12 %, and in Masha cucumbers – by 42 % compared with control fruits. Based on the pair correlation analysis, it was found that acids can be a major respiratory substrate during storage of cucumbers. The combination of heat treatment and antioxidants can be an effective tool to reduce the loss of nutrients during storage of cucumbers.

Keywords: cucumbers, storage, antioxidants, respiration rate, solids, sugars, titrated acids.

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RESEARCH OF REDUCING AND EMULSIFYING ABILITIES OF VEGETABLE AND FRUIT POWDER (p. 26-30)

Alexandra Niemirich, Oksana Petrusha,
Alexander Yasyuchenko, Drozd Drozd

The problem of investigating reducing and emulsifying abilities of cabbage powders, obtained by drying with the mixed heat supply at temperatures of 50 and 70 °C, as well as spinach and banana powders of low temperature drying was considered in the paper. These methods allow to obtain a dried product with a moisture mass fraction of no more than 7 %, maximally preserve the nutritional value of the dried products and reducing ability.

Dispersion of cabbage, spinach and banana powders was determined by a microscopic method. It was shown that the majority of the cabbage powder particles at drying temperatures of 50 and 70 °C have sizes of up to 40 microns – 75...85 % and only about 15...25 % – 60...100 microns. Powders obtained by low-temperature drying contain medium and large particles (over 40 microns) – 29 % in spinach and 47 % in banana.

The structure of cabbage, spinach and banana powders was investigated using the microscopic method. It was shown that the powder cabbage obtained by MHS-drying at a temperature of 50 °C has more compacted particle structure (at magnification by 1000 times) than at 70 °C. Spinach powder is represented by separate small particles, banana powder – by spherical-shaped particles, uniform throughout the mass.

The rehydration ability of powders was investigated. It was found that at the process duration of $t \leq 10$ min, the behavior of vegetable and banana powders is characterized by intense swelling in water at 20 °C. After 30 min, the swelling process ends up and reaches a maximum value for the cabbage powder at 70 °C – 920 %, for the spinach powder – 380 %, cabbage powder of MHS-drying at 50 °C takes an intermediate value. The banana powder swells least of all.

Powder cabbage of MHS-drying at 50 °C absorbs less water than at 70 °C. Spinach and banana powders have the WA (water amount) value by 2...3 times lower than the cabbage samples.

Structural analysis of IR spectra of fresh vegetable and powders obtained after drying at temperatures of 50 and 70 °C was performed. Studies indicate minor changes in the chemical composition of the raw material during drying at temperatures of 50 °C and 70 °C.

The regularities of increase in water retention, fat retention and emulsifying abilities of cabbage powder of MHS-drying at the process temperature increase was revealed: the sample shows high values of the studied parameters compared to the sample of MHS-drying at 50 °C. Spinach and banana powders show low values of these technological properties.

Keywords: vegetable powders, banana powder, dispersion, rehydration, fat retention, emulsifying ability.

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THE APPLICATION OF HIGH PRESSURE AS AN ALTERNATIVE TO THERMAL PROCESSING OF POULTRY MEAT (p. 31-36)

Ludmila Vinnikova, Irina Prokopenko

An innovative technology that allows to get the finished product based on poultry meat by athermal processing method was considered in the paper. Research to determine the effect of high hydrostatic pressure on the total number of microorganisms in the poultry meat, as well as opportunistic pathogenic and pathogenic microflora were conducted. High-pressure processing modes, which involve the acid phosphatase enzyme inactivation, which characterizes the culinary readiness degree of poultry meat were determined. The research results of the organoleptic characteristics of samples subjected to conventional thermal processing and high hydrostatic pressure processing were presented. The changes in the product weight loss during the thermal and athermal processing of meat were shown. Based on the research results, rational modes of the high-pressure processing of poultry meat to achieve a complete culinary readiness, safety and high organoleptic characteristics of the finished product were recommended. It is proved that the application of high hydrostatic pressure is possible as an alternative to thermal processing of meat products.

Keywords: high hydrostatic pressure, thermal processing, poultry meat, culinary readiness.

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IMPACT OF ELECTRICALLY ACTIVATED WATER FRACTIONS ON FUNCTIONAL AND PROCESSING PROPERTIES OF BEEF AND PORK (p. 36-43)

Lydmila Vinnikova, Kseniya Pronkina

The article shows the influence of electrically activated water on functional and processing properties of beef and pork. It determines the dependence of pH, water-binding capacity, and losses during heating of test items on induced mixture of electrically activated water fractions. The article establishes that using electrically activated water fractions within ratio range of 30/70 – 100 % catholyte allows to purposefully change the active acidity of minced beef and pork; to change water-binding capacity of beef from 1 % to 8 %, of pork – from 0.7 % to 8.8 %; decrease water loss from heating for beef on 1.6–8.6 %, for pork – from 1.8 to 8.8 %.

The author points out the practical importance of electrically activated water in production of cooked sausage. The article describes the influence of electrically activated water on organoleptic properties of test items. Positive quality attributes of items with electrically activated water fractions were observed within catholyte/anolyte fraction ratio range of 70/30 – 40/60. Their quality attributes are most stable in the storage process. The article determines the most effective ratio of electrically activated water fractions for improvement of beef and pork properties. It is recommended to use electrically activated water with catholyte/anolyte fraction ratio range of 70/30 in the amount of 20–25 % to the mass of meat.

Keywords: electrically activated water, catholyte, anolyte, functional and processing properties of meat, organoleptic properties, minced meat, sausages.

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IMPROVING THE EFFICIENCY OF THE APPARATUS WITH COUNTER SWIRLING FLOWS FOR THE FOOD INDUSTRY (p. 43-48)

Marina Savchenko-Pererva, Alexander Yakuba

The tendency for increased process performance, reduced sizes of plants, accelerated processes occurring in them led to the broader study of dust separation equipment concerning the mathematical modeling of the dust particle separation process in the system of counter swirling flows (CSF) as well as the areas of their structural improvement. To eliminate the inhibitory effect of angular momentum in the primary swirler and align relationships with gas flow rates, the angular momentum equation for the new ACSF (apparatus with counter swirling flows), which allowed to find a place for structural improvement was derived.

The dependencies of velocity fields of gas flows and overall efficiency of the apparatus with counter swirling flows before and after the improvement using previously obtained methods for calculating the flow patterns were proposed. The methodology for calculating fractional efficiency for each layer in the apparatus: external, internal and overall effectiveness was developed.

The Walter Bart method for calculating the resistance of an experimental model of the apparatus with counter swirling flows was used. Based on the research, summarized and optimal calculations for finding ACSF pressure losses since it is one of the main characteristics in the energy efficiency evaluation were proposed.

Keywords: dust separator, angular momentum, flow rates, improvement, efficiency, hydraulic losses.

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INFLUENCE OF SUCROSE ON STRUCTURAL AND MECHANICAL PROPERTIES OF THE SYSTEM BASED ON «JELLY FORMING SEMI-FINISHED PRODUCT FOR JELLY PRODUCTS» (p. 49-54)

Tetiana Stepanova, Natalia Kondratjuk, Yevgen Pyvovarov

The effect of sucrose on the jelly formation in systems based on the «Jelly forming semi-finished product for jelly products» was investigated. Chemistry and dehydrating effect of sucrose on the pectin-calcium gel system under conditions of controlled acidity (pH=3±0.2) were described and studied accordingly. The sucrose concentrations, at which gels remain flexible and elastic and have high organoleptic properties were determined. The optimal ratio of components in the low-esterified amidated pectin: eggshell powder: sucrose system, at which the syneresis phenomenon does not appear within the time limit, recommended for storage was found. The results ensure high quality indicators of desserts based on the «Jelly forming semi-finished product for jelly products» that greatly expands the range of low-calorie desserts with significant health effect and increases the number of energy- and resource-saving technologies from domestic raw materials.

Keywords: low-esterified amidated pectin, jelly formation, calcium, eggshell powder, low-calorie products, jelly.

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THE DEVELOPMENT OF TECHNOLOGY OF NANOEXTRACTS AND NANOPOWDERS FROM HERBAL SPICES FOR HEALTHFUL PRODUCTS (p. 54-59)

Raisa Pavlyuk, Viktoriya Pogarskaya, Ludmila Radchenko, Olga Yurieva, Anna Gasanova, Abramova Abramova, Tatyana Kolomiets

The content of biologically active substances in industrially dried natural spices has been studied and the technology of nanoextracts from them has been developed. The nanoextracts were obtained with the use of cryogenic mechanical fine-dispersed processing of raw materials before extraction as modification that allowed to increase getting of healthful extractive substances during water-spirit extraction (1.5...2 times) and reduce the term of extraction in 4...5 times due to quick diffusion of soluble substances from destroyed cells and their direct dissolving. It has been shown that natural spices and nanoextracts from them differ with the high content of biologically active substances such as essential oils, phenolic compounds, tannic compounds, which can also be natural antioxidants, possess detoxic and preservative effects and can be used in fortification of wide assortment of food healthful products with long term of storage in particular: nanodrinks, milk-herbal cocktails, phitosyrups, curd desserts, creams, sauces-dressings, dips, mayonnaises, snacks, pastes, hummus, confectionery fillings, bread and flour products, melted cheeses, curd products, products of individual nutrition, and etc.

Keywords: natural spices, biologically active substances, additives, nanoextracts, healthful products.

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COMPARATIVE QUALITY ASSESSMENT OF NOR, PSE AND DFD BEEF (p. 59-63)

Maria Paska

Comparative quality assessment of meat with NOR, PSE and DFD attributes was given in the paper. Application of NOR, PSE and DFD beef indicators in the industry was substantiated. The basic causes of attributes with the specific autolysis development were analyzed and it was found that these are age peculiarities, improper preparation of animals for slaughter and violation of their feeding and keeping. As a result, meat with deviated development of autolytic processes, including the emergence of NOR, PSE and DFD attributes may be observed. For this purpose, organoleptic quality assessment of the NOR, PSE and DFD meat in different age periods was conducted. It was found that the pigmentation in beef has directly proportional dependence on the age and sex of slaughtered animals and the meat color. The pigmentation in DFD meat was higher compared to NOR meat from bulls aged 18–24 months – by 85.9 % ($p < 0.001$); bulls aged 24–36 months – by 86.8 % ($p < 0.001$); cows – by 74.8 % ($p < 0.001$). Least pigments are contained in PSE beef: from bulls aged 18–24 months – 1.88 mg/cm³, bulls aged 24–36 months – 2.09, cows – 2.71 mg/cm³, so pale pink color is typical for such meat.

Keywords: meat technology, pigmentation, meat from animals of all ages.

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DEVELOPMENT OF COATINGS FOR MEAT SHELF LIFE EXTENSION BASED ON SODIUM ALGINATE (p. 63-70)

Lydmila Vinnikova, Andrey Kishenya

As a result of theoretical research on the protection and shelf life extension of meat and meat products, it was found that one of the promising areas is using protective coatings based on natural biopolymers. As the main components of film-forming protective coatings, hydrocolloids were used. Works on studying physical and mechanical properties of protective coatings were conducted, comparative description of their properties, application impact on the quality characteristics of meat was given. As a result of the studies, the optimum composition of the film-forming coating based on sodium alginate with added carboxymethyl cellulose and glycerol was developed. The interaction nature and mechanisms of film-forming coating components and changes in the quality characteristics of meat were analyzed and theoretically explained. Directions for further research of protective coating properties, possibilities of their improvement, development of technologies and equipment for their use were determined.

Keywords: packaging, meat protection, film-forming protective coatings, hydrocolloids, sodium alginate, gelling.

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