

EXPERIMENTAL RESEARCH OF THE STRESS-STRAIN STATE OF REINFORCED-CONCRETE BUILDING IN THE CASE OF PROGRESSIVE COLLAPSE (p. 4–9)

Alexander Shapovalov, Viktoria Rudenko

An experimental research of the stress-strain state of the seven-story reinforced-concrete layout of the building with the size about 2.2 m and the cell of column 0.5-0.5 m, in case of failure of the middle column of extreme row of the first floor was carried out. For evaluating the operation of the damaged layout of the building, deformations of the neighboring columns, placed in the same cell with a remote column were defined, and movements of floors, located above the dangerous cell were analyzed. Intensive deformation growth in columns adjacent to the removed column and their reduction in neighboring cells was revealed. Deformation growth was in the range of 30–40 % compared with deformation growth in a gradual proportional loading, which indicates a promising destruction of the dangerous area without an avalanche process. Such phenomenon of destruction is based on the rational arrangement of stiffening diaphragms. The structural diagram of the building layout was a rigid beamless frame conjugate in the form of rigid unyielding block. The method of loading the layout was carried out using the loading blocks, each weighing on average 60 kg, gradually stacked on the floors. Removal of the column was performed by a special method using a removable conical insert of the middle part of the column.

Keywords: stress-strain state of layout of reinforced-concrete frame elements, progressive collapse.

References

- Kabantsev, O. V. (2014). Calculation of structures of multi-storey and high-rise reinforced concrete buildings with consideration of changes in the basic parameters of the computational model in the modes of construction in operation. Concrete and reinforced concrete vision for the future. 3rd (2nd international) conference on concrete and reinforced concrete, 1, 282–292.
- Almazov, A. V., Plotnikov, A. I., Rastorguev, B. S. (2011). Problems of the resistance of buildings to progressive destruction. Vestnik MGSU, 2, 15–20.
- Lublin, V. A., Tamrazyan, A. G. (2014). Safety of load-bearing systems of buildings in a local change in the stiffness characteristics of the bearing elements. Concrete and reinforced concrete vision for the future. 3rd (2nd international) conference on concrete and reinforced concrete, 1, 90–99.
- The method of calculation of monolithic apartment buildings for resistance against progressive collapse. Scientific technical report (2004). Moscow: miitep, 40.
- Choi, H. J., Krauthamer, T. (2003). Investigation of Progressive Collapse Phenomenon in a Multi Story Building. 11 th International Symposium on the Interaction of the Effects of Munitions with Structures, Mannheim. Germany.
- Stephen, M. S., Sarah, L. O. (2013). Experimental Evaluation of Disproportionate Collapse Resistance in Reinforced Concrete Frames. ACI Structural journal, 110 (3), 521–529. doi: 10.14359/51685609
- Ghannoum, W. M., Moehle, J. P. (2012). Dynamic Collapse Analysis of a Concrete Frame Sustaining Column Axial Failures. ACI Structural journal, 109 (3), 403–412. doi: 10.14359/51683754
- Shapovalov, A. N., Rudenko, V. V. (2013). Influence of diaphragm stiffness distribution efforts in the frame of the building, taking into account the factor of progressive collapse. 7 - I All-Ukrainian scientific - technical conference " Scientific - technical problems of modern concrete ". Scientific publication in two books. Book 1. Kiev, 76–83.
- Obozov, V. I., Belyaev, A. F. (2009). Analysis of the stress-strain state of structures of monolithic frame buildings in emergency situations. Structural mechanics and calculation of structures, 2.
- Premelster, A. V., Slivker, V. I. (2002). Calculation models of structures and the possibility of their analysis. Kiev, 598.
- Plotnikov, A. I., Rastorguev, B. S. (2008). Calculation of load-bearing structures of monolithic reinforced concrete buildings to progressive

collapse taking into account dynamic effects. Collection of scientific works of the Institute of construction and architecture of Moscow state University, 127–135.

- Rastorguev, B. S., Matoka, K. N. (2006). Deformation structures of slabs of timber frame buildings after the sudden destruction of one column. Earthquake-resistant construction. Safety of structures, 1, 12–15.
- Rastorguev, B. C. (2009). Methods of dynamic analysis of buildings for resistance against progressive damage. Bulletin of the Department of construction Sciences RAASN, 1(13).
- Tamrazyan, A. G., Filimonova, E. A. (2014). Optimization of reinforced concrete structures with regard to risk analysis example concrete slabs. Concrete and reinforced concrete vision for the future. 3rd (2nd international) conference on concrete and reinforced concrete, 1, 365–378.
- He, Q., Yi, W. (2013). Effects on Response of Reinforced Concrete Substructures after Loss of Corner Column. ACI Structural journal, 110 (5), 893–896.
- Tikhonov, I. N., Bags, V. Z. (2014). Reinforcement of concrete structures to prevent progressive collapse. Concrete and reinforced concrete vision for the future. 3rd (2nd international) conference on concrete and reinforced concrete, 1, 379–388.
- Chang, K. K. (2014). Recent research in the field of concrete construction at the national research center of earthquake engineering, Taiwan. Concrete and reinforced concrete vision for the future. 3rd (2nd international) conference on concrete and reinforced concrete, 2, 161–173.

STABILITY INVESTIGATION OF THE STEADY MOTIONS OF AN ISOLATED SYSTEM, CARRYING OUT PLANE MOTION (p. 9–20)

Vladimir Pirogov

The paper investigates the conditional stability of steady motions of a flat model of an isolated system consisting of a rotating LB, material point, which creates its static imbalance, and two identical mathematical pendulums, mounted on the longitudinal axis of the LB and moving in the plane of the static imbalance, the relative motion of which is prevented by the viscous resistance. It was found that in the case where there is imbalance and pendulums can eliminate it with a certain reserve, there is one basic motion; in the absence of imbalance, there is a one-parameter family of basic motions; in the case of maximum imbalance, which can be eliminated by pendulums, there is one basic motion, but it generates pseudo-family of basic motions. Also, it was found that some basic motions are conditionally asymptotically stable, if they, or family, or pseudo-family of basic motions are isolated. In the absence of imbalance, the presence of a single zero root of the characteristic equation does not affect the stability of the one-parameter family of basic motions, and is responsible for the transition from one to another steady motion of the family. In the case of maximum imbalance, the presence of a single zero root of the characteristic equation does not affect the stability of the basic motion, and is responsible for the transition from one to another steady motion of pseudo-family. Transients, depending on the system parameters can be aperiodic or oscillatory-damped. It was found that the side motions are unstable.

Keywords: lifting body, pendulums, motion stability, spacecraft, passive autobalancer, damper.

References

- Artjuhina, Ju. P., Kargu, L. I., Simaev, V. L. (1979). Control systems of spacecraft stabilized rotation. Moscow: Nauka, 296.
- Kargu, L. I. (1980). Systems angular stabilization of spacecraft. Moscow: Mashinostroenie, 172.
- Popov, V. I. (1986). Systems of orientation and stabilization of spacecraft. Moscow: Mashinostroenie, 184.
- Zinchenko, O. N. (2011). Small optical satellites DZZ. Available at: http://www.racurs.ru/www_download/articles/Micro_Satellites.pdf
- Ovchinnikov, M. Y. (2007). Small this world. Kompyuterra, 15, 37–43. Available at: <http://old.computerra.ru/2007/683/315829/>

6. Blinov, V. N., Ivanov, N. N., Sechenov, Ju. N., Shalaj, V. V. (2010). Small spacecraft. The 3 books. Bk. 3: the mini-satellite. Unified space platform for small satellites: handbook. Omsk: Omsk State Technical University, 348.
7. Fateev, V. F. (Ed.) (2010). Small spacecraft information provision. Moscow: Radiotekhnika, 320.
8. Gidlund, S. (2005). Design Study for a Formation-Flying Nanosatellite Cluster. Available at: <http://epubl.ltu.se/1402-1617/2005/147/>
9. Small Spacecraft Technology State of the Art (2014). Available at: https://www.nasa.gov/sites/default/files/files/Small_Spacecraft_Technology_State_of_the_Art_2014.pdf
10. Makridenko, L. A., Volkov, S. N., Hodnenko, V. P. et al. (2010). Conceptual questions of creation and application of small satellites. Questions of Electromechanics. Proceedings VNIIEM, 114 (1), 15–26.
11. Gritsenko, A. A. (2001). Using stabilized rotation of small satellites in the satellite communication systems for GEO and HEO orbits. Available at: http://www.spacecenter.ru/Resources/IEEE_2001_2.doc
12. Fonseca, I. M., Santos, M. C. (2002). SACI-2 Attitude Control Subsystem. INPE, 3, 197–209. Available at: http://www2.dem.inpe.br/ijar/SACI_2BlockDiagram.pdf
13. Reuter, G. S., Thomson, W. T. (1966). Rotational movement of passive spacecraft. Problems of the orientation of satellites. Moscow: Nauka, 336–350.
14. Hubert, C., Swanson, D. (2001). Surface Tension Lockup in the IMAGE Nutation Damper – Anomaly and Recovery. Available at: http://image.gsfc.nasa.gov/publication/document/2001_hubert_swanson.pdf
15. Alper, J. R. (1965). Analysis of pendulum damper for satellite wobble damping. Journal of Spacecraft and Rockets, 2 (1), 50–54. doi: 10.2514/3.28120
16. Cloutier, G. J. (1969). Nutation damper instability on spin-stabilized spacecraft. AIAA Journal, 7 (11), 2110–2115. doi: 10.2514/3.5565
17. Janssens, F. L., van der Ha, J. C. (2011). On the stability of spinning satellites. Acta Astronautica, 68 (7-8), 778–789. doi: 10.1016/j.actaastro.2010.08.008
18. Likins, P. W. (1966). Effects of energy dissipation on the free body motions of spacecraft. Available at: <http://www.aoe.vt.edu/~cdhall/courses/aoe4065/NASADesignSPs/sp8016.pdf>
19. Pirogov, V. V. (2006). Stabilization of the rotation axis of the body in space autobalancing passive devices. Actual problems of Russian cosmonautics: Proceedings of the XXX Academic Conference on Astronautics. Available at: <http://www.ihst.ru/~akm/30t5.pdf>
20. Filimonikhin, G. B., Pirogov, V. V., Filimonikhina, I. I. (2008). Using passive autobalancing as the angle of nutation dampers rapidly rotating satellites. System design and analysis of aerospace technology: Proceedings. Publishing Dnepropetrovsk National University, VIII, 105–115.
21. Filimonikhin, G. B., Pirogov, V. V., Filimonikhina, I. I. (2013). Research of process of the elimination autobalancers of large nutation angles. Eastern-European Journal of enterprise technologies, 6/7(66), 34–38. Available at: <http://journals.urau.ru/eejet/article/view/18705>
22. Filimonikhin, G. B., Filimonikhina, I. I., Pirogov, V. V. (2014). Stability of Steady-State Motion of an Isolated System Consisting of a Rotating Body and Two Pendulums. International Applied Mechanics, 50 (4), 459–469. doi: 10.1007/s10778-014-0651-9
23. Filimonikhin, G. B., Pirogov, V. V. (2005). Stabilization of the Rotation Axis of a Solid by Coupled Perfectly Rigid Bodies. International Applied Mechanics, 41 (8), 937–943. doi: 10.1007/s10778-005-0164-7
24. Kane, T. R., Likins, P. W., Levinson, D. A. (1983). Spacecraft Dynamics. McGraw-Hill, New York, 436.
25. Mirer, S. A., Sarychev, V. A. (1997). Optimal Parameters of a Spin-Stabilized Satellite with a Pendulum-Like Damper. Cosmic Research, 35 (6), 609–615.
26. Thompson, J. M. T. (1985). Instabilities and Catastrophes in Science and Engineering. Moscow: Mir, 254.
27. Ol'hovskij, I. I. (1970). The course of theoretical mechanics for physicists. Moscow: Nauka, 569.
28. Filimonikhin, G. B. (2002). Stabilization of the pendulums position of the axis of rotation of isolated rigid body. Bulletin of University of Kyiv, 7-8, 67–71.
29. Filimonikhin, G. B., Pirogov, V. V., Filimonikhina, I. I. (2007). Attitude stabilization of the rotational axis of a carrying body by pendulum dampers. International Applied Mechanics, 43 (10), 1167–1173. doi: 10.1007/s10778-007-0117-4
30. Filimonikhina, I. I., Filimonikhin, G. B. (2007). Conditions for balancing a rotating body in an isolated system with automatic balancers. International Applied Mechanics, 43 (11), 1276–1282. doi: 10.1007/s10778-007-0132-5
31. Matrosov, V. M., Rumjancev, V. V., Karapetjan, A. V. (Eds.) (2001). Nonlinear mechanics. Moscow: FIZMATLIT, 432.

ANALYZING THE ROTATION OF AN INVISCID VORTEX TUBE (p. 20–24)

Vitaliy Budarin

The study suggests a precise solution of the problem of distributing radial and circumferential stresses in the wall of the hollow cylindrical quasi-solid core of a vortex tube. The solution is based on two other well-known equations of linear elasticity theory – the Lamé problem and the problem of stress in a rotating tube.

The above equations are approached with the superposition theorem. As a result, we get two equations for determining the circumferential and radial stresses in the wall of the core of any structure. The problem simultaneously refers to two models of a continuum – a solid body without shear stresses and a fluid without convective acceleration. We have shown that stress differences at a point of the fluid are caused by the flow structure and noted similarity to the effect of stress concentration in a solid body.

We have distinguished a particular case of the obtained equations for a solid core, which coincides with the equation of the dynamics of an ideal fluid. The equation for the speed at which the core disintegrates is derived from the condition when the circumferential stress is equal to zero. We have supplied examples of the findings practical use.

Keywords: quasi-solid core of the vortex, distribution of stresses in the wall, cross-sectional structure effect.

References

1. Loitsyansky, L. G. (1978). Mechanics of Liquid and Gas. Moscow: Nauka, 736.
2. Genick, B.-M. (2013). Basic of Fluid Mechanics. Chicago, 604.
3. Kozlov, V. V. (1998). The general theory of vortices. Izhevsk. Ed. House “Udmurtia State University”, 238.
4. Aboelkassem, Y., Vatistas, G. H. (2007). New Model for Compressible Vortices. Journal of Fluids Engineering, 129 (8), 1073. doi: 10.1115/1.2746897
5. Alekseenko, S. V. (1996). Swirling flows in technical applications (review) Thermophysics and Aeromechanics, 3 (2), 101–138
6. Green, S. I. (Ed.) (1995). Fluid vortices. Vol. 30. Springer. doi: 10.1007/978-94-011-0249-0
7. Smets, D., Van Schaftingen, J. (2010). Desingularization of Vortices for the Euler Equation. Archive for Rational Mechanics and Analysis, 198 (3), 869–925. doi: 10.1007/s00205-010-0293-y
8. Goldshtik, M. A. (1981). Vortex flows. Novosibirsk: Nauka, 366.
9. Fabrekant, N. Y. (1964). Aerodynamics. Moscow: Nauka, 816.
10. Feodosiev, V. I. (1999). Strength of materials. Moscow: MGTU, 592.
11. Rabotnov, Y. N. (1988). Mechanics of deformable solids. Moscow: Nauka, 712.
12. Budarin, V. A. (2015). Transformation of the equation of motion in stresses for an incompressible fluid. Eastern-European Journal of Enterprise Technologies, 2/7 (74), 38–41. doi: 10.15587/1729-4061.2015.39886
13. Hutsol, A. F. (1999). Return-vortex thermal insulation of plasma and gas flame. High Temperature Thermal Physics, 37 (2), 194–201.
14. Goldshtik, M. A. (1979). Vortex thermal insulation of the plasma. Novosibirsk, Institute of Thermal Physics, 226.

EXPERIMENTAL INVESTIGATION OF INTERACTION BETWEEN NON-RESTRICTED FLOW AND FLEXIBLE PIPELINE (p. 24–29)

Fedir Bendeberya

The main results of the research of the flow around the flexible pipeline by the unrestricted flow of Newtonian fluid were considered. This issue is very important in the operation of vessels of the oil-producing fleet when the tandem operation of the oil platform and multi-purpose support vessel. In the underwater operation of the flexible pipeline, due to the nonlinear processes of formation and separation of discrete vortices or vortex sheet from the surface, vibration and undamped self-similar oscillations occur.

A description of the main features of this process at arbitrary and forced dynamic oscillations of the flexible pipeline was presented.

It is shown that the flow velocity increase always leads to unstable operation modes of the pipeline and the vortex separation from the pipeline surface has a clear impact, starting from the vortex shedding frequency corresponding to the Strouhal number $Sh=0,1$.

The described research results indicate the possibility of reducing the negative impact of parametric oscillations of flexible pipelines in the operating conditions of vessels and allow to eliminate the causes of accidents related to their depressurization.

Keywords: flexible pipeline, oscillation frequency, flow velocity, vortex separation, frequency capture.

References

1. Svetlitskiy, V. A. (1982). *Mehanika truboprovodov i shlangov*. Moscow: Mashinostroenie, 280.
2. Bruschi, R., Vitali, L., Marchionni, L., Parrella, A., Mancini, A. (2015). Pipe technology and installation equipment for frontier deep water projects. *Ocean Engineering*, 108, 369–392.
3. Bai, Q., Bai, Y. (2014). Flexible Pipe. *Subsea Pipeline Design, Analysis, and Installation*, 24, 559–578. doi: 10.1016/b978-0-12-386888-6.00024-9
4. Turner, T. M. (1996). *Fundamentals of hydraulic dredging*, 2nd edition. ASCE Press, 258.
5. Peyrot, A. H. (1980). *Statics and Dynamics of Offshore Cable and Flexible Pipe Systems*. *Oil & Gas Science and Technology*, 35 (5), 833–848. doi: 10.2516/ogst:1980053
6. Zhang, Z., Wang, L., Ci, H. (2015). An apparatus design and testing of a flexible pipe-laying in submarine context. *Ocean Engineering*, 106, 386–395. doi: 10.1016/j.oceaneng.2015.07.017
7. Fedyayevskiy, K. K., Blumina, L. H. (1977). *Gidrodinamika otrivnogo obtekaniya tel*. Moscow: Mashinostroenie, 120.
8. Al-Hash, Z., Al-Kayy, H., Hasan, F., Mohammed, A. O. (2014). Effect of Various Fluid Densities on Vibration Characteristics in Variable Cross-section Pipes. *Journal of Applied Sciences*, 14 (18), 2054–2060. doi: 10.3923/jas.2014.2054.2060
9. Tsai, N. (1972). *Analiz nelineynogo neustanovivshegosya dvizheniya trosov s ispolzovaniem metoda diagram svyazi*. Trudi Amerikanskogo obchestva inzhenerov-mehnikov. *Prikladnaya mehanika*, 94 (2), 1–8.
10. Belotserkovskiy, S. M., Kotovskiy, V. N., Nisht, M. I., Fedorov, R. M. (1988). *Matematicheskoe modelirovanie ploskoparallelnogo otrivnogo obtekaniya tel*. Moscow: Nauka, 232.

INVESTIGATION OF THE POSSIBILITY OF BALANCING AERODYNAMIC IMBALANCE OF THE IMPELLER OF THE AXIAL FAN BY CORRECTION OF MASSES (p. 30–35)

Gennadiy Filimonikhin, Lubov Olijnichenko

Investigate the possibility of balancing of ordinary and aerodynamic imbalances of the impeller of the axial fan by correction of mass. It is assumed that the impeller is made inaccurate. Using the Zagordan's theory of impeller were found the resultant vector and the resultant moment of the aerodynamic forces acting on rotating in the initial still air (gas) axial fan impeller. Find the corresponding their aerodynamic imbalance. It established its analogy with the imbalance of the unbalanced mass. Also, found its difference consisting in dependence of the aerodynamic imbalance on the density of air (gas). Was concluded about the possibility of balancing aerodynamic and ordinary imbalances by correction of mass before operating the fan. Was concluded about the possibility of static or dynamic balancing by passive auto-balancers of ordinary and aerodynamic imbalances during fan operation.

Keywords: axial fan, impeller, aerodynamic forces, dynamic imbalance, aerodynamic imbalance, auto-balancer.

References

1. Polyakova, V. V., Skvortsov, L. S. (1990). *Pumps and Fans*. Moscow: Stroyizdat, 336.
2. Iatsenko, V. (2009). Disbalance as a Cause of Vibration of Mine Stationary Machine Rotors. *Scientific papers of Donetsk National Technical University, Donetsk. Series Mining electromechanical*, 17 (157), 284–291.
3. Ziborov, K. A., Vanga, G. K., Marenko, V. N. (2013). Imbalance As A Major Factor Influencing The Work Rotors Mine Main Fan. *Modern engineering. Science and education*, 3, 734–740. Available at: http://www.mmf.spbstu.ru/mese/2013/734_740.pdf

4. Korneev, N. V., Polyakova, E. V. (2008). Aerodynamic disbalance of the turbocompressor as the reason of lowering of power indexes of internal combustion engines. *Machine Builder*, 10, 24–27.
5. Korneev, N. V., Polyakova, E. V. (2014). The calculation of the aerodynamic disbalance rotor of turbocharger ICE. *Machine Builder*, 8, 13–16.
6. Korneev, N. V., Polyakova, E. V. (2014). Aerodynamic disbalance of the turbocompressor as the reason of lowering of power indexes of internal combustion engines. *Appliances engineering*, 21 (1), 51–57.
7. Kim, J.-H., Ovgor, B., Cha, K.-H., Kim, J.-H., Lee, S., Kim, K.-Y. (2014). Optimization of the Aerodynamic and Aeroacoustic Performance of an Axial-Flow Fan. *AIAA Journal*, 52 (9), 2032–2044. doi: 10.2514/1.j052754
8. Suvorov, L. M. (2011). Procedure for low speed mass balancing and aerodynamics of high speed vane rotor. Patent 2419773 Russian Federation, MIIK G01M 1/00 (2006.01). Applicant and Suvorov, L. M. № 2009109011/28. Presentation. 11.03.2009. Bul. № 15.
9. Gusarov, A. A. (2002). *Avtomatic balancing devices direct-action*. Moscow: Science, 119.
10. Filimonikhin, G. B. (2004). Balancing and protection from vibrations of rotors by autobalancers with rigid corrective weights. *Monography. Kirovograd: KNSU*, 352.
11. Filimonikhina, I. I., Filimonikhin, G. B. (2007). Generalized empirical A stability criterion of the main motion and its application to the rotor on two of axisymmetric of resilient supports. *Engineering*, 3, 22–27.
12. Filimonikhin, G. B., Olijnichenko, L. S. (2011). Experimental determination of the efficiency of dynamic balancing by ball-type autobalancers of the impeller of axial fan. *Automation products. Machine build processes and instrument*, 45, 496–503.
13. Filimonikhin, G. B., Olijnichenko, L. S. (2014). Optimization of parameters of autobalancers for dynamic balancing of impeller of axial fans by 3D modeling. *Eastern-European Journal of Enterprise Technologies*, 6/7(72), 12–17. doi: 10.15587/1729-4061.2014.30498
14. Brusylovskyy, I. V. (1984). *Aerodynamics of axial fans*. Moscow: Engineering, 240.
15. Alexandrov, V. L. (1951). *Balloon screws*. Moscow: Gos. Publishing House of Defense, 493.
16. Diachenko, O. Ju., Krivtsov, V. S., Timchenko, O. M. (2014). Analysis methods of aerodynamic calculations of helicopter's rotor. *Collection of "Aerospace Engineering and Technology", the National Aerospace University. NE Zhukovskiy "HAI"*, 4 (111), 22–33.
17. Zahordan, A. M. (1955). *The elementary theory of the helicopter: tutorial for flight and maintenance composition BBC*. Moscow: Publishing Military Ministry of Defense of the USSR, 215.

AUTOMATIC MONITORING THE TECHNICAL CONDITION OF A SHIP HULL DURING ITS OPERATION (p. 36–39)

Olga Zavalniuk

The study is devoted to experimental identifying the critical zones in the maximum values of mechanical strain in ship hull designs. We have chosen the bearing structural elements of the hull which are the most suitable for monitoring the vessel's overall strength. The foci of elevated values of mechanical strain in the vessels' hulls are identified by means of the magnetic method of non-destructive testing. We have measured the coercive force of the material in bearing ship structures such as continuous coamings of cargo holds on both sides of the vessel (which appear to be the most accessible and convenient for control in the field conditions). The coercive force of the material allows measuring of the mechanical strain in the ship's structure without destroying it, on the basis of the corresponding correlation between the strained state and the coercivity of the material. The strained state of the tested elements in critical areas is used to determine the technical condition of bearing elements of the entire ship structure. We have proved that automatic monitoring of the technical condition of merchant marine ships during their operation would significantly increase the reliability and safety of the entire marine fleet.

Keywords: hull, technical condition, coercimetric monitoring.

References

1. The register of ships. The official website of the Shipping Register of Ukraine. Available at: <http://www.shipregister.ua> (Last accessed 16.09.2015).

2. Tomashevskij, V. T., Pashin, V. M., Aleksandrov, V. L. et. al.; Tomashevskij, V. T., Pashin, V. M. (Eds.) (2004). Mechanical Engineering. Encyclopedia. Calculation and design of machines. Section IV. Ships and vessels. T. IV-20. Design and construction of ships, vessels and ocean technology funds. SPb.: Politehnica, 882.
3. Maksimadzi, A. I. (1988). To Captain about the ship's hull strength: Handbook. Leningrad, USSR: Sudostroyeniye, 224.
4. Pavlenko, L. V., Kozyr, L. A. (2002). Features of bulk carriers operation: Textbook. Odessa: LATSTAR, 80.
5. Barabanov, N. V., Ivanov, N. A., Novikov, V. V., Shemendyuk, G. P. (1989). Damage and ways to improve ship designs. Leningrad, USSR: Sudostroyeniye, 256.
6. Bilokurets, A. O. (2015). Guidance on renewal of inland and mixed navigation ships. Kyiv: The Shipping Register of Ukraine, 32.
7. Rawson, K., Tupper, E. (2001). The ship girder. Basic Ship Theory, Oxford: Elsevier Butterworth-Heinemann, 177–236. doi: 10.1016/b978-075065398-5/50009-1
8. Vhanmane, S., Bhattacharya, B. (2008). Estimation of ultimate hull girder strength with initial imperfections. Ships and Offshore Structures, 3 (3), 149–158. doi: 10.1080/17445300802204389
9. Common Structural Rules for Bulk Carriers (2006). The official website of the International association of classification societies. Available at: <http://www.ias.org.uk/> (Last accessed 16.09.2015).
10. MSC/Circ.646. Recommendations for the fitting of Hull Stress Monitoring Systems (1994). The official website of the International marine organization. Available at: <http://www.imo.org/> (Last accessed 16.09.2015).
11. Investigation Report on Structural Safety of Large Container Ships, September (2014). The official website of the Nippon Kaiji Kyokai (Class NK). Available at: <http://www.classnk.or.jp/> (Last accessed 16.09.2015).
12. Hull Stress Monitoring System «HULLMOS». The official website of company ROUVARI OY (Finland). Available at: <http://www.rouvari.fi/> (Last accessed 16.09.2015).
13. The fiber optic hull stress monitoring system «SENSFIB». The official website of company Light Structures AS (Norwegian). Available at: <http://www.lightstructures.no/> (Last accessed 16.09.2015).
14. Hull Condition Monitoring System «HMON». The official website of WEIR-JONES GROUP (Canada). Available at: <http://www.weir-jones.com/> (Last accessed 22.08.2015).
15. Integrated Marine Monitoring System. The official website of BMT Scientific Marine Services (USA). Available at: <http://www.scimar.com/> (Last accessed 22.08.2015).
16. Ștefănescu, D. M. (2011). Handbook of Force Transducers. Springer Berlin Heidelberg, 612. doi: 10.1007/978-3-642-18296-9
17. Krohn, D. A., MacDougall, W., Mendez, A. (2014). Fiber Optic Sensors: Fundamentals and Applications. Society of Photo-Optical Instrumentation Engineers, 317. doi: 10.1117/3.1002910
18. Miroshnikov, V. V., Zavalniuk, O. P., Nesterenko, V. B. (2015). Control of the general hull's strength. Kherson: Grin' D. S., 108.
19. Papanikolaou, A. (2014). Ship Design. Methodologies of Preliminary Design. Springer Netherlands, 628. doi: 10.1007/978-94-017-8751-2
20. Eyres, D. J., M. Sc., F.R.I.N.A. (2007). Ship Construction. Decks, hatches, and superstructures. Springer, 209–225. doi: 10.1016/B978-075068070-7/50021-9
21. Nesterenko, V. B., Uchanin V. M., Zavalniuk, O. P., Bezlyud'ko, G. Ya. (2013). A method of monitoring the technical condition of bearing elements of ship structures. Kyiv: Official Bulletin «Inventions. Utility Models», 2, 4.
22. Zavalniuk, O. P., Uchanin V. M. (2014). A method of monitoring the technical condition of bearing elements of the ship construction. Kyiv: Official Bulletin «Inventions. Utility Models», 14, 4.
23. Magnetic structurescopes (coercimeters) MC-04H-2. The official website of the Special Scientific Engineering company. Available at: <http://www.snr-ndt.com/> (Last accessed 16.09.2015).
24. Eyres, D. J., M. Sc., F.R.I.N.A. (2007). Ship Construction. Steels. Springer, 42–49 doi: 10.1016/B978-075068070-7/50006-2

ELABORATION AND RESEARCH OF INSTALLATION FOR TWO-COMPONENT VIBRO-BLOWING DEHYDRATION OF FOOD PRODUCTION WASTE (p. 40–46)

Ivan Sevostyanov, Oleksandr Polischuk, Andriy Slabkiy

A scheme of installation with a hydraulic pulse drive for the two-component three-stage vibro-blowing dehydration of large portions

of food production waste (spirit bards, beer pellet, beet pulp, coffee slime) was developed. The installation provides a periodic automated dehydration of waste in the closed type press-form with the stage-to-stage increasing intensity of the load, created through periodic reciprocating-helical motions of the press-form. Thus, as shown by the results of the experiments on the vibropress prototype and calculated data, an increase in workflow performance (by 2.3 times), decrease in energy intensity (by 3.3 times), reduction of the final moisture content of dehydrated coffee slime (by 2 %) at an insignificant complication of the installation design and increase in materials consumption in comparison with the one-component vibro-blowing dehydration is provided. Also, parameters of two-component vibro-blowing load of waste such as oscillation amplitude and frequency of the press-form with a portion of the waste, the maximum pressure and the centrifugal force generated in the medium of the waste in the dehydration process, the peak value of the rotation angle of press-form are reasonably selected. Based on the motion equations of actuating elements of the installation at different stages of the operation cycle of its drive, dependences for determining the load parameters, which can serve as a basis for developing a methodology for design calculation of the studied equipment were obtained.

Keywords: installation with a hydraulic pulse drive, two-component vibro-blowing dehydration, food production waste.

References

1. Sevost'janov, I. V. (2013). Processy i oborudovanie dlja vibroudarnogo razdelenija pishhevyyh othodov. Saarbrücken: LAP LAMBERT Academic Publishing, 417.
2. Iskovich-Lotoc'kij, R. D. (2006). Procesi ta mashini vibracijnih i vibroudarnih tehnologij. Vinnicja: UNIVERSUM – Vinnicja, 291.
3. Sevost'janov I. V. (2015). Unit for vibro-impact dehydration of wastes of food production in the press-form. Technology audit and production reserves, 4/4 (24), 41–46. doi: 10.15587/2312-8372.2015.47694
4. Luc, P. M. (2011). Rezul'tati eksperimental'nih doslidzhen' procesu vidzhimannja pivnoi drobinii dvogvintovim presom. Mehanizacija, ekologizacija ta konvertacija biosirovini u tvarinnictvi, 2 (8), 205–213.
5. Gorbenko, O. A. (2011). Analiz teoretichnih doslidzhen' procesu presuvannja oljnoi sirovini. Praci Tavrijs'kogo agrotehnologichnogo universitetu, 11 (6), 59–64.
6. Panfilov P. F. (2005) Povyshenie jeffektivnosti flokuljacionnogo kondicionirovanija i obezvozhivanja othodov flotacii COF «Pechorskaja» na lentochnyh fil'tr-pressah. Gornyj informacionno-analiticheskij bjulleten', 1, 336–337.
7. Jurova, I. S. (2014) Barabannaja sushilka dlja obezvozhivanja dispersnyh produktov. Vestnik of Voronezh State University of Engineering Technology, 4, 49–52.
8. Shahov, S. V. (2009) Vibracionnaja press-sushilka dlja sveklovichnogo zhoma. Hranenie i pererabotka sel'hozsyr'ja, 3, 73–74.
9. Iskovich-Lotoc'kij, R. D. (2002). Perspektivi rozvitku vibropresovogo skladnoprostorovogo navantazhennja. Vestnik nacional'nogo tehničeskogo universiteta Ukrainy «Kievskij politehničeskij institut», 42 (1), 169–174.
10. Bashta, T. M. (1971). Mashinostroitel'naja gidravlika. Moscow: Mashinostroenie, 672.
11. Ivanov, M. N. (1991) Detali mashin. Moscow: Vysshaja shkola, 383.

EXPERIMENTAL RESEARCH OF SINGLE-PIECE SEPARATION PROCESS IN MAGAZINE LOADER OF SHOE MACHINES (p. 46–53)

Sergey Popovichenko, Bronislaw Orlovsky

The paper describes the method and design of the experimental setup for investigating the single-piece separation process in magazine loader of shoe machines, in which an additional mechanism for vertical shock impact on the stack of parts in the initial moment of single-piece separation is used to improve the single-piece separation conditions. The influence of factors such as single-piece separation force, vertical shock pulse and the number of parts in the stack on the single-piece separation process was examined. It was found that using the shock pulse allows to reduce the single-piece separation force by 30–40 % compared to its value in the separation of parts from the stack without the shock pulse. It can be concluded about the feasibility of using the shock impact on the stack of parts in magazine loader

of shoe machines to reduce the single-piece separation force and thus improve the separation process conditions.

Keywords: shoe machines, magazine loader, single-piece separation of shoe parts, automatic loading.

References

- Kricberg, Je. L., Piskorskij, G. A. (1971). *Avtomaticheskie zagruzochno-orientirujushhie ustrojstva obuvnyh mashin (obzor)*. Moscow: «Legkaja industrija», 52.
- Polishhuk, V. N. (1971). *Issledovanie processa poshtuchnogo otdelenija ploskih detalej obuvi v vibracionnyh magazynnyh zagruzochnykh ustrojstvah*. Kyiv, 179.
- Bazlova, L. V., Suslova, A. A. (1969). *Zagruzochnye, orientirujushhie, transportirujushhie i podajushhie ustrojstva dlja malogabaritnyh detalej*. Tula.: Otechestvennaja i zarubezhnaja literatura za 1963–1969, 92.
- Bobrov, V. P. (1961). *Razvernutaja klassifikacija avtomaticheskikh zagruzochnykh prispособlenij*. *Peredovoj nauchno-tehnicheskij opyt*, 2, 51.
- Taylor, P. M. (Ed.) (1990). *Sensory Robotics for the Handling of Limp Materials*. Series F: Computer and Systems Sciences. Vol. 64. Springer Berlin Heidelberg, 342. doi: 10.1007/978-3-642-75533-0
- Sarhadi, M., Nicholson, P. R., Simmons, J. (1986). *Advances in gripper technology for apparel manufacturing*. *IMechE*, C372 (86), 47–53.
- Taylor, P. M., Koudis, S. G. (1987). *Automated handling of fabrics*. *Science Progress*, 71 (3 (283)), 351–363.
- Taylor, P. M., Taylor, G. E. (1990). *Progress towards automated garment manufacture*. Chapter II. NATO ASI Series. *Sensory Robotics for the Handling of Limp Materials*, 97–109. doi: 10.1007/978-3-642-75533-0_8
- Kelley, R. B. (1991). *Research on the automated handling of garments for pressing*. *Fifth International Conference on Advanced Robotics 'Robots in Unstructured Environments*, 796–801. doi: 10.1109/icar.1991.240577
- Schulz, G. (1991). *Grippers for flexible textiles*. *Fifth International Conference on Advanced Robotics 'Robots in Unstructured Environments*, 759–764. doi: 10.1109/icar.1991.240584
- Karakereziya, A., Doulgierib, Z., Petridisb, V. (1994). *A gripper for handling flat non-rigid materials*. *Proceedings of the 11th International Symposium on Automation and Robotics in Construction*, 593–601. doi: 10.1016/b978-0-444-82044-0.50082-5
- Watanabe, T., Asari, Y., Naruoka, Y., Hiramutsu, N., Mitsuya, Y. (2010). *Patent US 7815184 B2, B65H3/52*. Paper sheet separating and take-out device. Publication: 19.10.2010; registration: 11.05.2007
- Patent US 5718424 A, B65H3/52. *Sheet feeding device having a separating and prestressing device* (1998). Publication: 17.02.1998; registration: 25.01.1996.
- Patent US 7571800 B2, B65G27/16 *Vibrating alignment conveyor* (2009). Publication: 11.08.2009; registration: 30.10.2007.
- Popovichenko, S. A., Jankin, L. M. (2005). *Sposoby pidvyshhennja nadijnosti magazynnyh zavantazhuval'nyh prystroiv' v zuttjyevykh mashyn*. *Visnyk Kyi'vs'kogo nacional'nogo universytetu tehnologij ta dyzajnu*, 2 (5 (25)), 44–46.
- Jankin, L. M., Popovichenko, S. A. (2007). *Vyznachennja parametriv dempfuvannja stosu zrazkiv detalej nyzu vztuttja vygotovlenykh z mikroporystoi' gummy*. *Visnyk Kyi'vs'kogo nacional'nogo universytetu tehnologij ta dyzajnu*, 5 (37), 73–77.
- Orlovs'kyj, B. V., Popovichenko, S. A. (2012). *Doslidzhennja zakonomirnostej postudarnogo goryzontal'nogo ruhu detali nyzu vztuttja z magazynnogo zavantazhuval'nogo prystroju*. *Visnyk KNUTD. Special'nyj vypusk, prysvjachenyj mizhnarodnoi' Ukraïns'ko-Pol's'koi' naukovko-tehnichnoi' konferencija «Techno and Design»*, 3, 76–80.
- Tihomirov, V. B. (1974). *Planirovanie i analiz jeksperimenta*. Moscow: Legkaja industrija, 262.
- manipulator. The study has proved the expediency of Mathcad in solving the problems of kinematic and dynamic analysis, modeling the motion of the manipulator, as well as synthesis and analysis of the gripper trajectories of the model industrial robot.
- This technique can be applied to solve both direct and inverse kinematics problems, determine the boundaries of the gripper reach and perform mathematical modeling of the manipulator motion. The projected path of the manipulator is supplied with the required forces and moments in the kinematic pairs.
- The solution process is divided into simple computational procedures. The transformation of matrices, differentiation, as well as solution of differential and transcendental equations is performed due to the inbuilt functions and operators of the Mathcad application package. The suggested method does not require writing, debugging and testing programs. Problems of the kinematic and dynamic analysis of the manipulator are solved quicker and with fewer errors.
- The suggested technique is useful in designing robotic systems and synthesizing optimal trajectories of a singular point.
- Keywords:** kinematic and dynamic analysis of the manipulator, coordinate transformation, law of motion, trajectory.

References

- Pechnikov, A. L., Zhmud', V. A., Trubin, V. G., Kolker, A. B. (2012). *Perspektivy razvitija robototekhnicheskikh uchebnyh stendov dlja vyshego special'nogo obrazovanija v oblasti robototekhniki, avtomatiki i mehanotroniki* [Prospects of development of robototekhnicheskikh educational stands for the higher special education in area of robototekhniki, automation and mekhanotroniki]. *Trudy konferencii Scientific World – Perspektivnye innovacii v nauke, obrazovanii, proizvodstve i transporte*. Novosibirsk: NGTU. Available at: <http://www.sworld.com.ua/index.php/ru/technical-sciences-212/informatics-computer-science-and-automation-212/13341-212-831>
- Duseev, V. R. (2014). *Upravlenie robotom Lego NXT posredstvom Bluetooth* [Control of robot Lego NXT by means of Bluetooth] *Vestnik nauki Sibiri*. Serija: Informacionnye tehnologii i sistemy upravlenija, 2 (12), 147–153.
- Nefedov, G. A. (2014). *Realizacija algoritma upravlenija chetyrjokolesnym robotom Lego Mindstorms, obespechivajushhego dvizhenie vdol' zadannogo puti* [Realization of algorithm of control a four-wheel robot Lego Mindstorms, providing motion along the set way]. *Molodjozhnyj nauchno-tehnicheskij vestnik*, 2. Available at: <http://sntbul.bmstu.ru/doc/551896.html>
- Lego Education. Available at: <http://www.legoeducation.com>
- Mindstorms Education NXT. Available at: <https://education.lego.com/nl-nl/lesi/middle-school/mindstorms-education-nxt>
- Lego Engineering. Available at: <http://www.legoengineering.com>
- Robotics Academy. Available at: <http://www.education.rec.ri.cmu.edu>
- Jurevich, E. I. (2005). *Osnovy robototekhniki* [Bases of robototekhniki]. SPb.: Piter., 252.
- Vorob'ev, E. I., Popov, S. A., Sheveljova, G. I. (1988). *Mehanika promyshlennyh robotov*. *Kinematika i dinamika: ucheb. posobie* [Mechanics of industrial robots. Kinematics and dynamics]. Kyiv: Vishha shkola, 304.
- Burdakov, S. F., D'jachenko, V. A., Timofeev, A. N. (1986). *Proektirovanie manipulatorov promyshlennyh robotov i robotizirovannykh kompleksov* [Planning of manipulators of industrial robots and robot's complexes]. Moscow: Vysshaja shkola, 264.
- Sokol, G. I. (2002). *Teorija mehanizmiv robototekhnicheskikh sistem*. *Kinematika: navch. posibn. z kursu „Teorija mehanizmiv i mashin”* [Theory of mechanisms of the robot's systems. Kinematics]. Dnipropetrovs'k: RVV DNU, 92.
- Shahinpur, M. (1990). *Kurs robototekhniki* [A robot engineering textbook]. Moscow: Mir, 527.
- Ashhepkova, N. S. (2014). *Modelirovanie i kinematicheskij analiz krivoshipno -shatunnoho mehanizma* [Design and kinematics analysis crank-type mechanism]. *Visnyk NTU “KhPI”*. Serija: Informatyka ta modeljuvannja, 62 (1104), 4–12.
- Jejzenshpis, A. A. (2001). *MathCad 2000. Rukovodstvo pol'zovatelja* [MathCad 2000. User's guide]. Moscow: DMK Press, 570.
- Kotljarskij, L. N. (2005). *MathCad. Reshenie inzhenernykh i jekonomiceskikh zadach* [MathCad. Decision of engineerings and economic tasks]. SPb.: Piter, 388.
- Kudrjavcev, E. M. (2001). *MathCad 2000 Pro* [MathCad 2000 Pro]. Moscow: DMK Press, 530–540.

MATHCAD IN THE KINEMATIC AND DYNAMIC ANALYSIS OF THE MANIPULATOR (p. 54–63)

Natalja Ashchepkova

The paper presents a technique for solving the problems of kinematic and dynamic analysis of the model industrial robot and reveals the effects of applying the suggested technique to a three-tier