

ANALYSIS OF THE EFFICIENCY OF PURIFICATION OF GAS FLOWS IN A CENTRIFUGAL FILTER (p. 4-9)

Tatyana Boyko, Denis Skladanyy, Alla Abramova, Sergiy Plashykhin, Nikolai Semenyuk

Insufficient efficiency of cleaning of gas flows from particulates in existing filters necessitates research in this area. To eliminate these shortcomings, the centrifugal filter of a new design was developed.

Based on the experimental data obtained in a laboratory setup, the overall collection efficiency of particulates of different types of materials was computed.

To investigate the influence of various parameters of particulates collected on the overall collection efficiency of particulates of different types of materials, approximation as the mathematical approach was used. Based on this approach, the mathematical relationships between the evaluation of the overall collection efficiency of particulates of different materials and the diameter of particulates are developed in the form of a hyperbolic function. Such relationships are appropriate in the design and operation forecasting of filters with similar parameters, as well as in the process automation.

Evaluation of the correlation of parameters of particulates collected and relationship factors was performed. It was found that the overall collection efficiency of material particulates is affected primarily by the particulate diameter, and the material density, as reflected in the values of the factors.

Keywords: efficiency, centrifugal filter, approximation, particulate collection, dust-gas flow, separation chamber.

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JUSTIFICATION AND FORMALIZATION OF APPROACH TO REGIONAL ENVIRONMENTAL SAFETY EVALUATION (p. 9-18)

Yevhen Bezsonov, Viacheslav Andreev

The analysis of causation in the «man – nature» system is performed and their inextricable connection is proved. The approach to implementation of the concept of sustainable development with emphasis on environmental safety is proposed and justified. Human interests and needs are considered as having priority in the development process, but can be implemented only by ensuring the environmental safety of natural systems on which humanity depends entirely and an integral part of which it is. The potential and actual environmental and economic damage resulting from unsustainable use of natural resources is evaluated. Thus, beekeeping accounts for about 3 % of the gross regional product of Ukraine today, and the regression of fisheries in the Mykolaiv region is thousands of gicalories.

The scheme for determining the potential mortality factor, which is the main indicator in the environmental safety index evaluation is proposed. The scheme describes the functional dependence of organisms on the pollutant concentration.

The study is based on the assumption that a person continues to be a central concern in the development process on the basis of tolerance towards other living beings, regardless of their value to human civilization. This approach to provision and control of environmental safety will allow more efficiently and systematically analyze the impact of the human economy on the functional stability of natural systems.

It is proved that the safety of human existence in the ecological system will be the greatest under safe living conditions for the most human impact sensitive living component of the environment. The system of regional environmental safety evaluation is based on the environmental characteristics of stenobionts and theoretical principles of the Shelford's law of tolerance and complication.

The methods for estimating the environmental safety index of abiotic and biotic components of ecosystems, the essence of which is to study the biological features of stenobionts, physical and chemical properties and parameters of the abiotic environment are proposed.

Keywords: environmental security, sustainable development, evaluation methods, formalization, ecosystem approach, environmental damage.

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DEVELOPMENT OF UNIVERSAL MODEL OF KINETICS OF BIOREMEDIATION STATIONARY PROCESS WITH SUBSTRATE INHIBITION (p. 19-26)

Anna Bakhareva, Oleksii Shestopalov, Olesya Filenko, Boris Kobilyansky

The results of stationary laboratory experiments are analyzed on the basis of the specific (per unit biomass) degradation rate of environmental pollutants. The presence of substrate inhibition

for both gaseous, and water-dissolved pollutants is revealed. The phenomenological approach, which takes into account two obvious phenomena in a simple form: the contact of a microorganism with the substrate molecule and the inhibitory effect of the environment on it is applied to the analytical description of the relationship between the bio-oxidation rate and the pollution concentration. Numerical values of empirical coefficients of relationships for the investigated processes are calculated.

The differential equation, describing the kinetics of biochemical degradation at the macro-level is proposed. The macrokinetic mathematical model of bioremediation is defined as a system of two functions, quantitatively reflecting the pollutant specific oxidation rate-concentration relationship and the concentration-time relationship, and satisfying the relationship of these parameters in a differential form. The concentration-time relationship is determined in the form of both the numerical integration algorithm and the approximate formula. The relevance and versatility of the proposed model for the investigated processes are proved. The resulting model is the basis for the quantitative description of non-stationary processes in bioreactors.

Keywords: biochemical degradation, specific oxidation rate, macrokinetic model, pollution concentration, phenomenological approach, substrate inhibition.

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IMPACT OF SOUND IRRADIATION ON CHLORELLA VULGARIS CELL METABOLISM (p. 27-31)

Natalia Golub, Igor Levtnun

The urgency of the problem is to determine the parameters of the external factor, the effect of which on *Chlorella vulgaris* cells increases the biosynthesis of triacylglycerols – feedstock for biodiesel production without reducing the biomass growth rate. The purpose of the paper is to determine the impact of sound irradiation on *Chlorella vulgaris* metabolism and biomass growth. Cultivation was carried out in the Gromov 6 medium at a temperature of 18±2 °C. The effect of sound irradiation with frequencies of 5, 10, 15 and 20 kHz, power of 5 W/cm² on the yield of lipids and biomass is investigated. It is shown that ultrasound irradiation with a frequency of 20 kHz increases the growth of biomass by 10 % and lipids by 3 times compared to non-irradiated cells. This irradiation frequency is optimum among the studied frequencies to be used as a factor of influence for biodiesel production from *Chlorella vulgaris* microalgae. Irradiation with sound spectrum frequencies affects the cell metabolism towards increased biosynthesis of lipids. The specific content of the lipid fraction exceeds its content in non-irradiated cells by 1.5, 2.1 and 2 times for frequencies of 15, 10 and 5 kHz, respectively. At the same time, irradiation of microalgae cells

with frequencies of 10 and 15 kHz reduces the biomass growth by 10 ± 1 % compared to the control sample.

Keywords: cultivation, microalgae, sound irradiation, lipids, ultrasound.

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AN ENERGY-EFFICIENT AND ENVIRONMENT-FRIENDLY METHOD FOR NORMALIZING THE MICROCLIMATE IN HEATED MINESHAFT COMPARTMENTS (p. 32-39)

Daria Lapshyna

Underground mineshaft compartments with non-effective ventilation and heat output from mining facilities form an unfavourable microclimate that negatively affects the efficiency of work and the health of miners. Studies of the actual state of the microclimate conditions in the drainage units of the Kryvbas mines show that when two or three pumping units operate simultaneously, the air temperature in them reaches 36–38 °C and the air velocity fluctuates within 0.2–0.3 m/s. Removal of warm air from the pumping unit is aggravated by lack of special ventilation openings and drop of pressure at the inlet and outlet of the unit.

To solve the problem of normalizing the microclimate in underground mine compartments with operating facilities, we modelled mathematically the process of cooling with the help of a pneumatically-vortex device (PVD). The mathematical model describes changes in thermal and physical properties of the cooled air stream formed by the PVD as well as allows determining its basic parameters – long range $x_{max}=34.9$ m and diameter $2r_{max}=12.58$ m – and studying the temperature field of the stream. We have used the mathematical modelling to develop a program of regulating the microclimate in underground mine compartments that are provided with heat sources. The model is coded in the programming language Visual Basic for Applications Microsoft Excel and has a simple interface. The use of this program allows adjusting the parameters of the microclimate in mineshaft compartments in two modes – Airing and Cooling – with an optimal use of the compressed air and ventilation air.

The research findings presented in the article have been introduced in industrial conditions – in the pumping units of the Lenin Mine PJSC Kryvbasalizrudkom and the Artem Mine PJSC Arselor-Mittal Kryvyi Rih (Ukraine).

Keywords: ventilation, microclimate, mathematical model of heat exchange, turbulent jet, vortex effect, cooling, compressed air.

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COMPARATIVE ANALYSIS OF METHODS TO MINIMIZE DUST FROM GRANITE MINE DUMPS (p. 40-46)

Oksana Tverda, Kostyantyn Tkachuk, Yuliia Davydenko

The measures to reduce the concentration of dust from the mine dump are selected. The criteria for their evaluation and factors of significance are identified to compare them and determine the method that will allow gaining the most ecological and economic effect of its implementation. The solution to this problem is possible using the method of the “best alternative in multicriteria problems”. The advantage of this method is accounting of assessment criteria of dust reduction methods and their factors of significance. The research allows determining the most appropriate method to minimize dust from the mine dumps by the main criteria: economic costs, the specific consumption of the substance used, the possibility of dust collection in the air, dust emission reduction level, the maximum distance from the dump, the emergence of new harmful compounds, the possibility of use in different seasons. It is proved that the dust reduction method, which corresponds to the application of the polymer solution, and is 0.95 has the highest rate of the membership function among others.

Keywords: dust, dust control, dump, concentration, best alternative search method.

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RESEARCH OF EFFICIENCY OF WATER PURIFICATION-EXCHANGE RESIN FROM IRON COMPOUNDS USING MODIFIED FILTER MEDIA (p. 47-52)

Nikolai Gomelya, Mariia Tverdokhlib

Recently, the modified media have become widely used in the processes of iron removal from water. These media are based on the natural granular material with a catalytically-active surface layer, which promotes a more efficient oxidation of iron ions. However, their application raises some problems associated with restoring their oxidative capacity, reliability and duration of use.

The paper presents the results of removal of iron ions from water by catalytic oxidation. The method of modifying the filter medium for iron removal from water is developed. The efficiency of iron oxidation with the zeolite and cation-exchange resins modified with iron and manganese compounds is evaluated.

It is shown that the modified zeolite is ineffective compared to the modified cation-exchange resin Dowex Mac-3. The manganese-modified cation-exchange resin provides efficient removal of iron ions from water. The iron removal degree was initially 97 % and then gradually decreased to 86 %. The iron concentration in the treated water did not exceed 0.3 mg/dm³. When using the iron-modified cation-exchange resin, the iron concentration decreased from 15 to 0.1–0.2 mg/dm³. The iron removal degree was more than 99 % over a long time.

It is found that efficient iron oxidation in water occurs in the presence of sufficient oxygen, that is pre-aeration is required.

The drawback of the proposed modified media is a slight loss of oxidative capacity after filter washing.

Keywords: iron removal, oxidation, filtration, iron, cation-exchange resin, zeolite, catalyst, aeration, hydrolysis, precipitation.

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