

ABSTRACT AND REFERENCES

ECOLOGY

STUDY OF FIRE-EXTINGUISHING EFFICIENCY OF ENVIRONMENTALLY FRIENDLY BINARY AEROSOL-NITROGEN MIXTURES (p. 4-11)

**Volodymyr Balanyuk, Nazariy Kozyar,
Olexandr Garasyumyk**

It was theoretically grounded and experimentally confirmed that adding nitrogen to the aerosol of inorganic potassium salts considerably increases efficiency of the fire-extinguishing of the obtained binary mixture. As a result of the studies we determined that the addition of nitrogen to the aerosol reduces the fire-extinguishing concentration of the components of the final binary mixture by 30 %. Experiments confirmed that the optimal ratio of the components in the mixture of a binary mixture, which consists of the aerosol is 10 g/m³ and nitrogen – 12.1 %. It is fire-extinguishing for the diffusion flame of heptane and simultaneously provides life-safe concentration of oxygen. It was found that high efficiency of binary aerosol nitrogen mixture is achieved due to the synergy of the components of the mixture. We defined the value of intensity and decrease in the temperature of the diffusion and kinetic flame with its presence in the aerosol-nitrogen mixture. The study of fire-extinguishing efficiency of the aerosol-nitrogen mixtures is necessary to determine the conditions and methods of the fire extinguishing by the mixture in closed areas.

Received dependencies and specifications of aerosol-nitrogen mixtures can be the foundation for the creation of ecologically clean, cheap, and simple in the production and operation fire-fighting tools with high fire-suppression efficiency, which can be used for the fire suppression in the areas of temporary stay of people and living organisms without an apparent damage to them as a result of volumetric fire extinguishing by the described mixtures.

Keywords: nitrogen, gases phlegmatizers, inhibitors of combustion, aerosol fire extinguishing.

References

- Agafonov, V. V., Kopylov, N. P. (1999). Ustanovki aerosolnogo pozharnusheniya: Elementy i charakteristiki, proyektirovaniye, montazh i eksploatatsiya. Moscow: VNIPO, 232.
- Agafonov, V. V., Kopylov, N. P. (2001). Obosnovaniye mekhanizma podavleniya gazofaznogo goreniya ayerozolyami i puti povysheniya ikh ognetushashchey sposobnosti. Moscow: VNIPO, 91–96.
- Korostelev, V. G. (2002). Aerozolgeneriruyushchiye pozharnushashchiye sostavy. Osnovnyye tipy sostavov i optimalne usloviya ikh primeneniya. Pozharovzryvobezopasnost, 1, 61–66.
- Raev, V. I. (1998). Aerozolnyiy ognetushashchiy sostav. Pat. # 2121857. Ros. Federatsiya, Kl. A62D 1/00, 1/02.
- Kiotskiy protokol do Ramkovoi konventsii Organizatsii Ob'ednanikh Natsiy pro zminu klimatu (ukr/ros) OON (1997). Protokol. Mizhnarodniy dokument vid 11.12.1997.
- Monrealskiy protokol pro rechovini. shcho ruynuyut ozonovyiy shar OON (1987). Protokol. Akt. Rezolyutsiya vid 16.09.1987.
- Tapscott, R. E., Moore, T. A., Mather, J. D. (1998). Halon replacement research – a historical review of technical progress and regulatory decision points. Halon Options Technical Working Conference, 17–22.
- Taylor, G. (2001). Time is Up for Halons. Industrial Fire Journal, 41, 63–64, 67–68.
- U.S. Department of Transportation Federal Aviation (2002). Administration Final Report Options to the Use of Halons for Aircraft Fire Suppression Systems. Update.
- Book, N. L., Sitton, O. C., Ludlow, D. K. (2000). Inerting or purging. Instructional module. Department of Chemical Engineering University of Missouri-Rolla.
- Vortex The Only Hybrid Nitrogen-Water Fire Suppression System (2008). Available at: <http://www.firesafetyinc.com/PDFs/Vortex%20Brochure.pdf>
- Forssell, E. W., Scheffey, J. L., DiNenno, P. J., Back, G. G. (2004). False Deck Development Testing of Hybrid Nitrogen – Water Mist Fire Suppression Systems. Halon Options Technical Working Conference (HOTWC), New Mexico Engineering Research Institute (NMERI), Albuquerque, NM.
- Sistema avtomaticheskogo pozharnusheniya «Zashchitnyy tuman» (2012). Available at: <https://www.startbase.ru/innovations/63/>
- Abduragimov, I. M., Govorov, V. G., Makarov, V. E. (1980). Fizicheskiye i khimicheskiye osnovy razvitiya i tusheniya pozharov. Moscow: VPTSh SSSR, 255.
- Lott, J. L., Christian, S. D., Sliepcevich, C. M., Tucker, E. E. (1996). Synergism between chemical and physical fire-suppressant agents. Fire Technology, 32 (3), 260–271. doi: 10.1007/bf01040218
- Balanyuk, V. M., Zhurbinskiy D. A. (2013). Phlegmatisation of flammable gas mixtures by aerosol sprays. Flegmatyzacja aerosolami mieszanin palnych. BiTP, 32 (4), 53–58.
- Moore, T. A., Yamada, N. (1998). Nitrogen gas as a halon replacement. Halon Options Technical Working Conference, 330–338.
- Zhurbinskiy, D. A. (2014). Flegmatizuvannya gazovikh goryuchikh seredovishch sumishami vognegasnikh ayerozoliv ta gazovikh vognegasnikh rechovin. L., 19.
- Balanyuk, V. M., Grimalyuk, B. T., Kit, Yu. V., Levush, S. S. (2004). Vpliv gazovoi fazi na efekтивist vognegasnikh ayerozoliv. Visnik NU "Lvivska politekhnika", 497, 11–12.
- Balanyuk, V. M., Grimalyuk, B. T. (2004). Doslidzhennya vplivu inertnih gazovikh rozridzhuvachiv na efekтивist vognegasnikh ayerozoliv. Pozhezhna bezpeka, 5, 18–24.
- Agafonov, S. N., Kopylov, A. V., Sychev, V. F., Uglov, D. B., Zhygannov, D. B. (2005). The mechanism of fire suppression by condensed aerosols. Halon Options Technical Working Conference, 15th Proceedings. HOTWC, 1–10.
- Zhartovskiy, V. M., Otkidach, M. Ya., Tsapko, Yu. V., Tropinov, O. G. (2003). Doslidzhennya z viznachennya vognegasnoi efekтивnosti sumishey ingibitoriv gorinnya ta inertnih rozridzhuvachiv. Naukoviy visnik, 2, 5–10.
- Yongfeng, Z., Xiang, J., Guangxuan, L., Ni, X. (2007). Experimental Study of the Fire-extinguishing Effectiveness of 1-Bromo-3,3,3-Trifluoropropene/Nitrogen Mixtures. Journal of Fire Sciences, 25 (2), 177–187. doi: 10.1177/0734904107067914
- McGuire, J. H. (1981). Fighting building fires with liquid nitrogen: A literature survey. Fire Safety Journal, 4 (1), 15–19. doi: 10.1016/0379-7112(81)90003-5
- Levendis, Y., Ergut, A., Delichatsios, M. (2010). Cryogenic extinguishment of liquid pool fires. Process Safety Progress, 29, 79–86. doi: 10.1002/prs.10349
- Torikai, H., Murashita, T., Ito, A., Metoki, T. (2011). Extinguishment of a Laminar Jet Diffusion Flame Using a Soap Bubble Filled with Nitrogen Gas. Fire Safety Science – Proceedings, 10, 557–567. doi: 10.3801/iafss.fss.10-557
- Kopistinskii, Yu. O., Balanyuk, V. M., Lavrenyuk, O. I., Zhurbinskiy, D. (2008). A Perebig okremikh vnutrishnikh protsesiv u vognegasnikh ayerozolyakh pid chas gasinnyya difuziynogo polum'ya. Naukoviy visnik UkrNDIPB, 1 (17), 155–159.

28. Fotokamera NIKON1 J4. Available at: <http://imaging.nikon.com/lineup/acil/bodies/j4/spec.htm>
29. Saito, N., Saso, Y., Ogawa, Y., Otsu, Y., Kikui, H. (1997). Fire Extinguishing Effect Of Mixed Agents Of Halon 1301 And Inert Gases. *Fire Safety Science – Proceedings*, 5, 901–910. doi: 10.3801/iafss.fss.5-901
30. Ilichkin, V. S., Kopylov, N. P., Potanin, B. V. (2002). Eksperimentalnoye opredeleniye i otsenka pokazateley toksicheskoy opasnosti ognetushashchikh aerozoley. *Pozharnaya bezopasnost*, 4, 75–79.

SIMULATION OF THE SOLID WASTE LANDFILL SETTLEMENT TAKING INTO ACCOUNT UNDERLYING SOIL (p. 12-17)

Natalya Remez, Tetiana Osipova, Oleksandr Kraychuk,
Serhiy Kraychuk

As the closed landfills occupy 7 % of the territory of Ukraine, there is a question about the possibility of their use in future as a foundation for different constructions. The goal is to establish a dependency of the settlement of a closed landfill on the properties of the underlying soil and on the angle of inclination of a landfill. This will allow forecasting the possibility of using a polygon as a foundation for a variety of purposes.

The mathematical simulation and the finite elements method were used. The mathematical simulation of the settlement of a landfill was carried out with consideration of geometric, physical and mechanical parameters of a landfill and its ground foundation. It was established that the ground foundation of a landfill considerably affected the value of the settlement. As a result of the studies it was found that with the decrease in the angle of inclination of the landfill's slope the settlement significantly decreased. Thus, by reducing the angle of inclination from 75° to 30°, the settlement decreased by 5–22 % depending on the type of the underlying soil. Also, the largest decline was observed for the least dense soil (sand). With a decrease in the angle, the difference between the settlement of landfills with different ground foundations decreases. The results obtained can be used for forecasting the settlement of a polygon with different geometric and physical-mechanical parameters for evaluation of the possibility of their further use as a foundation for structures with a variety of purposes.

Keywords: solid household waste polygon (landfill), settlement, biodegradation, finite elements method.

References

1. Tykhenko, V. S. (2014). Realizatsiya natsionalnyh ta nadnatsionalnyh proekтив zbyrannia ta pererobky pobytovyh vidhodiv v Ukraini. *Vistnyk Dnipropetrovskogo universytetu, seriya ekonomika*, 22 (8 (2)), 84–88.
2. Huvaj-Sarihan, N., Stark, T. (2008). Back analyses of landfill slope failures. In: *Proceedings of 6th international case histories conference*, Arlington, VA.
3. Stark, T. D., Huvaj-Sarihan, N., Li, G. (2008). Shear strength of municipal solid waste for stability analyses. *Environ Geol*, 57 (8), 1911–1923. doi: 10.1007/s00254-008-1480-0
4. Park, H. I., Lee, S. R. (1997). Long-term settlement behavior of landfills with refuse decomposition. *J. Resour. Manage. Technol.*, 24 (4), 159–165.
5. Machado, S. L., Carvalho, M. F., Vilar, O. M. (2009). Modeling the influence of biodegradation on sanitary landfill settlements. *Soils and Rocks*, Sao Paulo, 32 (3), 123–134.
6. Yen, B. C., Scanlon, B. S. (1975). Sanitary landfill settlement rates. *J. Geotech. Eng.*, 101 (5), 475–487.
7. Marques, A. C. M., Filz, G. M., Vilar, O. M. (2003). Composite Compressibility Model for Municipal Solid Waste. *Journal of Geotechnical and Geoenvironmental Engineering*, 129 (4), 372–378. doi: 10.1061/(asce)1090-0241(2003)129:4(372)
8. Hettiarachchi, H., Meegoda, J., Hettiaratchi, P. (2009). Effects of gas and moisture on modeling of bioreactor landfill settlement. *Waste Management*, 29 (3), 1018–1025. doi: 10.1016/j.wasman.2008.08.018
9. Sivakumar Babu, G. L., Reddy, K. R., Chouskey, S. K., Kulkarni, H. S. (2010). Prediction of Long-Term Municipal Solid Waste Landfill Settlement Using Constitutive Model. *Practice Periodical of Hazardous, Toxic, and Radioactive Waste Management*, 14 (2), 139–150. doi: 10.1061/(asce)hz.1944-8376.0000024
10. Durmusoglu, E., Corapcioglu, M. Y., Tuncay, K. (2005). Landfill Settlement with Decomposition and Gas Generation. *Journal of Environmental Engineering*, 131 (9), 1311–1321. doi: 10.1061/(asce)0733-9372(2005)131:9(1311)
11. Karimpour-Fard, M. (2009). Mechanical Behavior of MSW Materials with Different Initial State under Static Loading. *Iran University of Science and Technology* (in Persian).
12. Shariatmadari, N., Machado, S. L., Noorzad, A., Karimpour-Fard, M. (2009). Municipal solid waste effective stress analysis. *Waste Management*, 29 (12), 2918–2930. doi: 10.1016/j.wasman.2009.07.009
13. Sivakumar Babu, G. L., Reddy, K. R., Chouksey, S. K. (2011). Parametric study of MSW landfill settlement model. *Waste Management*, 31 (6), 1222–1231. doi: 10.1016/j.wasman.2011.01.007
14. Reddy, K. R., Hettiarachchi, H., Gangathulasi, J., Bogner, J. E. (2011). Geotechnical properties of municipal solid waste at different phases of biodegradation. *Waste Management*, 31 (11), 2275–2286. doi: 10.1016/j.wasman.2011.06.002
15. Vermeer, P. A., Neher, H. P. (1999). A Soft Soil Model that Accounts for Creep. Proc. Int. Symp. "Beyond 2000 in Computational Geotechnics", 249–261.
16. Rangeard, D., Zentar, R., Abriak, N-E. (2004). Influence of soil model on the analysis of pressuremeter test. In *proceedings of Int. Conf. on Numer. Models in Geomech., NUMOG IX*, 699–705
17. Remez, N. S., Osipova, T. A. (2015). Prognozirovaniye ispolzovaniia poligonov TBO v kachestve osnovaniia sioruzheniiia. *ISJ Theoretical & Applied Science*, 7 (27), 34–39.

LOW-WASTE ION EXCHANGE TECHNOLOGY OF EXTRACTION OF NITROGEN COMPOUNDS FROM WATER (p. 18-23)

Mykola Gomelya, Ganna Trokhymenko, Tetyana Shabliy

The processes of sorption of nitrates on a low-base anionite Dowex Marathone from acidic and neutral solutions were researched. It is shown that the application of the anionite in the main form provides effective extraction of nitrates from acidic solutions in the presence of chlorides and sulfates at high values of exchanging dynamic capacity of anionite by nitrates. The use of solutions of ammonia for the regeneration of anionite provides a complete restoration of the capacity of anionite with non-significant remnants of ammonia. Exhausted solutions after the regeneration and neutralization contain mostly ammonium nitrate, therefore they are suitable for the production of liquid fertilizers.

It was found that the extraction of the hardness ions from water on the cationites in acidic form increases the exchanging capacity of cationites on ammonium ions. During the process of water treatment it is advisable to use a two-stage cationization while applying sub-acid cationite in acidic form during the first stage and highly-acid cationite also in acidic form. This scheme is reasonable during the water purification with high hydrocarbonate alkalinity. In other case the application of a sub-acid cationite is not effective.

It is shown that the cationite in the ammonium form is advisable to regenerate by the solutions of nitric acid, which provides the recycling of exhausted regenerative solutions with obtaining liquid fertilizers.

The conceptual technological scheme of a low-waste technology of water purification from nitrogen compounds was designed, based on a two-stage cationization of water on the cationites in acidic form and extraction of anions on the low-base anionite in the main form, which provides an effective extraction of nitrogen compounds from the water.

Keywords: waste recycling, regeneration, ammonium, nitrates, ion exchange.

References

- Piatek, K. B., Mitchell, M. J., Silva, S. R., Kendall, C. (2005). Sources of Nitrate in Snowmelt Discharge: Evidence From Water Chemistry and Stable Isotopes of Nitrate. *Water, Air, and Soil Pollution*, 165 (1-4), 13–35. doi: 10.1007/s11270-005-4641-8
- Singleton, M. J., Woods, K. N., Conrad, M. E., DePaolo, D. J., Dreisel, P. E. (2005). Tracking Sources of Unsaturated Zone and Groundwater Nitrate Contamination Using Nitrogen and Oxygen Stable Isotopes at the Hanford Site, Washington. *Environmental Science & Technology*, 39 (10), 3563–3570. doi: 10.1021/es0481070
- Malovanyy, A., Sakalova, H., Yatchyshyn, Y., Plaza, E., Malovanyy, M. (2013). Concentration of ammonium from municipal wastewater using ion exchange process. *Desalination*, 329, 93–102. doi: 10.1016/j.desal.2013.09.009
- Ozturk, N., Bektas, T. E. (2004). Nitrate removal from aqueous solution by adsorption onto various materials. *Journal of Hazardous Materials*, 112 (1-2), 155–162. doi: 10.1016/j.jhazmat.2004.05.001
- Shandrovykh, V. T., Malovanyi, M. S., Malovanyi, A. M. (2014). Zastosuvannia ANAMMOX-protsesu dlja ochyshchennia stichnykh vod vid spoluk azotu. Visnyk Natsionalnoho universytetu «Lvivska politehnika». Khimiia, tekhnolohii rechovyn ta yikh zastosuvannya, 787, 352–357.
- Malovanyy, A., Plaza, E., Trela, J. (2009). Evaluation of factors influencing specific Anammox activity using surface modeling. In Proc. of Polish-Ukrainian-Swedish seminar “Research and application of new technologies in wastewater treatment and municipal solid waste disposal in Ukraine, Sweden and Poland”, 35–45.
- Ievleva, O. S., Goncharuk, V. V. (2006). Metody udaleniya nitratorov iz prirody i pitevyih vod. *Himiya i tehnologiya vodyi*, 28 (3), 256–273.
- Honcharuk, V. V., Balakina, M. M., Osypenko, V. O., Kucheruk, D. D., Shvydenko, V. Z. (2010). Mozhlyvosti zvorotnogo osmosu nyzkoho tysku v ochyshchenni pryrodnykh vod vid mineralnogo azotu. Dopravi Natsionalnoi akademii nauk Ukrayni, 3, 194–199.
- Honcharuk, V. V., Osipenko, V. O., Balakina, M. N., Kucheruk, D. D. (2013). Ochistka vodyi ot nitratorov metodom obratnogo osmosa nizkogo davleniya. *Himiya i tehnologiya vodyi*, 35 (3), 125–131.
- Osipenko, V. O., Balakina, M. N., Kucheruk, D. D. (2015). Elektrodializnaya ochistka solonovatyh vod ot nitratorov s polucheniem amoniynyh udobreniy. *Himiya i tehnologiya vodyi*, 37 (1), 75–84.
- Sahli, M. A. M., Tahait, M., Achary, I., Taky, M., Elhanouni, F., Hafsi, M. et. al. (2004). Technical optimisation of nitrate removal from ground water by electrodialysis using a pilot plant. *Desalination*, 167, 359. doi: 10.1016/j.desal.2004.06.146
- Polatides, C., Dortsou, M., Kyriacou, G. (2005). Electrochemical removal of nitrate ion from aqueous solution by pulsing potential electrolysis. *Electrochimica Acta*, 50 (25-26), 5237–5241. doi: 10.1016/j.electacta.2005.01.057
- Lozovskiy, A. V., Stolyarova, I. V., Prihodko, R. V., Goncharuk, V. V. (2009). Issledovanie fotokataliticheskoy aktivnosti Ag/TiO₂ katalizatorov reaktsii vosstanovleniya nitrat-ionov v vodnyh sredah. *Himiya i tehnologiya vody*, 31 (6), 631–642.
- Homelia, M. D., Holtvianytska, O. V., Shablii, T. O. (2012). Otsinka efektyvnosti anionitiv v malovidkhodnykh protsesakh ochyshchennia vody vid nitrativ. *Visnyk Natsionalnoho tekhnichnogo universytetu «KhPI»*, 1, 84–90.
- Homelia, M. D., Hrabitchenko, V. M., Trus, I. M. (2015). Otsinka vplyvu khlorydiv na ionoobminne ochyshchennia vody vid nitrativ. *Ekolohiya y promishlennost*, 1 (45), 61–65.
- Andriyash, S. V., Gomelya, I. N., Shablii, T. A. (2007). Regeneratsiya kationita KU-2-8 pri sozdani maloothodnyh tehnologiy umyagcheniya i obessolivaniya vody. *Ekotehnologii i resursosberzhenie*, 2, 34–39.

RESULTS OF EXPERIMENTAL STUDIES OF AMBER EXTRACTION BY HYDROMECHANICAL METHOD IN UKRAINE (p. 24-28)

Zinovii Malanchuk, Valerii Korniyenko,
Yevhenii Malanchuk, Andriy Khrystyuk

Patterns of interrelation between the amber-containing mining mass and vibrohydraulic intensifier were defined with the substantiation of its technological parameters for creating the required density of the medium, which provides for maximal extraction of amber.

Existing methods and methods for the extraction of amber were analyzed and a new method for the extraction of amber out of amber-containing sand field was proposed, providing for higher efficiency of its recovery while negative impact on the natural environment is reduced.

Laboratory and field studies were carried out on amber-containing sand fields in Rivnensky-Volynsky region with the purpose of improvement of existing technologies of extraction of amber.

When carrying out experimental research, we determined the main technological parameters of hydromechanical method of amber extraction and determined the patterns of influence of water and air on the liquefaction of amber-containing sandy media when an array is exposed to the action of a vibrohydraulic intensifier, during which a maximal speed of amber recovery to the surface is achieved.

In the process of field research, we implemented the latest technology and achieved maximum extraction of amber in the deposit, which is 90–95 % of the total mass.

Keywords: amber, liquefaction, segregation, hydromechanical method, vibrohydraulic intensifier, vibration emitter.

References

- Van der Werf, I. D., Fico, D., De Benedetto, G. E., Sabbatini, L. (2016). The molecular composition of Sicilian amber. *Microchemical Journal*, 125, 85–96. doi: 10.1016/j.microc.2015.11.012
- Poulin, J., Helwig, K. (2016). The characterisation of amber from deposit sites in western and northern Canada. *Journal of Archaeological Science: Reports*, 7, 155–168. doi: 10.1016/j.jas-rep.2016.03.037
- Seyfullah, L. J., Sadowski, E.-M., Schmidt, A. R. (2015). Species-level determination of closely related araucarian resins using FTIR spectroscopy and its implications for the provenance of New Zealand amber. *PeerJ*, 3, e1067. doi: 10.7717/peerj.1067
- Havelcova, M., Machovic, V., Linhartova, M., Lapcak, L., Prichystal, A., Dvorak, Z. (2016). Vibrational spectroscopy with chromatographic methods in molecular analyses of Moravian amber samples (Czech Republic). *Microchemical Journal*, 128, 153–160. doi: 10.1016/j.microc.2016.04.010

5. Alekseev, V. I. (2013). The beetles (Insecta: Coleoptera) of Baltic amber: the checklist of described species and preliminary analysis of biodiversity. *Zoology and Ecology*, 23 (1), 5–12. doi: 10.1080/21658005.2013.769717
6. Burnashov, E., Chubarenko, B., Stont, Z. (2010). Natural evolution of western shore of the Sambian Peninsula on completion of dumping from an amber mining plant. *Archives of Hydro-Engineering and Environmental Mechanics*, 57 (2), 105–117.
7. Radwanek-Bak, B., Niec, M. (2015). Valorization of undeveloped industrial rock deposits in Poland. *Resources Policy*, 45, 290–298. doi: 10.1016/j.resourpol.2015.07.001
8. Malanchyk, Z., Korniyenko, V. (2014). Modern condition and problems of extraction of amber in Ukraine. *Canadian Journal of Science and Education*, 6 (2), 372–376.
9. Bulat, A., Naduty, V., Korniyenko, V. (2014). Substantiations of technological parameters of extraction of amber in Ukraine. *American Journal of Scientific and Educational Research*, 5 (2), 591–597.
10. Romanovskij, O. L., Korniyenko, V. Ya. (2009). Doslidjennja vytrat vody i povitrija shtangovogo vibrogidravlichnogo vutjagacha. *Visnyk NYVGP*, 2 (46), Part 1, 330–336.

DEVELOPING OF EFFECTIVE TREATMENT TECHNOLOGY OF THE PHENOLIC WASTEWATER (p. 29-34)

**Irina Klymenko, Dmytro Yelatontsev, Anna Ivanchenko,
Olga Dupenko, Nikolay Voloshyn**

It is found that a high degree of purification from emulsified coal tar is achieved in the phenolic wastewater treatment using 88 mg/dm³ of sodium bentonite with the addition of 8 mg/dm³ of cationic flocculant in conditions the closest to industrial. This innovative method of phenolic wastewater treatment is cost-effective because of the low cost of bentonite. It is shown that the deposit formed during the wastewater treatment with bentonite floats to the liquid surface and can be separated by a scraper device for further utilization in construction. The process of biological treatment of phenolic wastewater in the combined aerator-clarifier unit is shown. It is determined that the optimum time for efficient phenol extraction from wastewater is 6 hours. It is experimentally proved that the use of this unit makes the biological treatment process 4 times faster giving significant economic benefits by reducing energy consumption for aeration. The flow diagram of complex wastewater purification from coal tar and phenol is developed. The use of it at coke and chemical plants will significantly increase the treatment efficiency and product profitability.

Keywords: bentonite, coal tar, flocculation, biological treatment, phenol, activated sludge, aerator-clarifier unit.

References

1. Ivanchenko, A. V., Yelatontsev, D. O., Voloshin, M. D., Dupenko, O. O. (2015). Research of tar substances removal technology from coke enterprises wastewater by means of reagent flotation. *Works of the Odessa polytechnic university*, 1 (45), 158–163.
2. Syafalni, Abdullah, R., Abustan, I., Ibrahim, A. N. M. (2013). Wastewater treatment using bentonite, the combinations of bentonite–zeolite, bentonite–alum, and bentonite–limestone as adsorbent and coagulant. *International journal of environmental sciences*, 4, 379–391.
3. Okiel, K., El-Sayed, M., El-Kady, M. Y. (2011). Treatment of oil–water emulsions by adsorption onto activated carbon, bentonite and deposited carbon. *Egyptian Journal of Petroleum*, 20 (2), 9–15. doi: 10.1016/j.ejpe.2011.06.002
4. Sulaymon, A. H., Khash, J. M. (2010). Removal of oil from wastewater by organoclay prepared from Iraqi bentonite. *Journal of Engineering*, 16, 5778–5798.
5. Emam, E. A. (2013). Modified Activated Carbon and Bentonite Used to Adsorb Petroleum Hydrocarbons Emulsified in Aqueous Solution. *American Journal of Environmental Protection*, 2 (6), 161–169. doi: 10.11648/j.ajep.20130206.17
6. Fu, Y., Chung, D. D. L. (2011). Coagulation of oil in water using sawdust, bentonite and calcium hydroxide to form floating sheets. *Applied Clay Science*, 53 (4), 634–641. doi: 10.1016/j.clay.2011.05.014
7. Sun, T., Chung, D. D. L. (2013). Coagulation of Oil in Water Using Sawdust and Bentonite and the Formation of a Floating Coagulated Material. *Journal of Environmental Engineering*, 139 (12), 1470–1481. doi: 10.1061/(asce)ee.1943-7870.0000725
8. Cozma, P., Hlihor, R. M., Apostol, L. C., Diaconu, M., Pogacean, M. O., Gavrilescu, M. (2012). Aerobic biodegradation of phenol by activated sludge in a batch reactor. *Environmental Engineering and Management Journal*, 11 (11), 2053–2058.
9. Hussain, A., Dubey, S. K., Kumar, V. (2015). Kinetic study for aerobic treatment of phenolic wastewater. *Water Resources and Industry*, 11, 81–90. doi: 10.1016/j.wri.2015.05.002
10. Ivanchenko, A. V., Dupenko, O. O., Kryvorot, M. A., Voloshin, M. D. (2014). Research on technology of biochemical treatment of wastewater at PJSC "Evraz Dneprodzerzhinsk Coke and Chemical Plant". *Proceeding of Dneprodzerzhinsk State Technical University: Engineering*, 1, 264–269.
11. Kulkarni, S. J. (2015). Biological Wastewater Treatment for Phenol Removal: A Review. *International Journal of Research*, 2 (2), 593–598.
12. Primiskij, V. F., Fedchenko, E. A., Shatalov, M. G. et. al. (2007). System of ecological monitoring of koksoproduction. *Ecology and industry*, 3, 75–80.
13. Lubimova, N. A. (2004). Active control of technological violations at bio chemical waste water treatment of koksoproduction. *Visnyk NTU «KhPI»*, 28 (1071), 80–87.
14. Stepanyuk, I. V., Tavarkiladze, I. M. (2011). Aerate and circulation of activated sludges in the aeration tanks – clarifiers. *Problems of water supply, wastewater and hydraulics*, 16, 71–79.
15. Klymenko, I. V., Ivanchenko, A. V., Voloshyn, M. D. (2016). New improved structural solution devices biological wastewater treatment. *Scientific and technical news. Water and wastewater treatment technology*, 1 (18), 66–72.

TECHNOLOGY OF ANAEROBIC-AEROBIC PURIFICATION OF WASTEWATER FROM NITROGEN COMPOUNDS AFTER OBTAINING BIOGAS (p. 35-40)

Natalia Golub, Olexandr Kozlovs, Dariya Voyevoda

The technological parameters, by which the concentration of nitrogen containing compounds can be reduced to 75 % in the process of purification of the waste water from methane tanks after the process of the anaerobic fermentation of the poultry remainder were determined.

The influence of the co-substrate structure on the change of the concentration of nitrogen compounds in wastewater in the process of obtaining biogas from the remainder was shown. The co-substrate, which contains more lignin, contributes to double increase in the content of ammonium ions, in relation to the substrates, the content of lignin in which does not exceed 25 %; besides, it does not increase the content of organic compounds in wastewater. The lower content of lignin leads to the fact that the content of organic substances in wastewater is 70 % higher.

The technological parameters (time of hydraulic retention, the ratio of the flows in the process of wastewater purification) of the anaerobic-aerobic process of wastewater purification were defined.

The obtained laboratory results provide an opportunity to develop the technology of the anaerobic fermentation of the wastes of livestock breeding industry with wastewater reusing in the technological process of anaerobic waste processing. This technology is attractive in cases when in the process of fermentation it is necessary to add water for bringing the content of the methane tank to the optimum humidity; the fermentation of poultry breeding wastes is a good example of such use.

Keywords: fermentation of remainder, co-substrate, wastewater, nitrification – denitrification, anaerobic – aerobic processing.

References

1. Geletukha, G., Zheleznyaya, T., Kucheruk, P., Oleinik, E. (2013). Sovremennoe sostoyanie i perspektivnye bioenergetiki v Ukraine. Analiticheskaya zapiska BAU, 9, 25.
2. Li, X., Abu-Reesh, I., He, Z. (2015). Development of Bioelectrochemical Systems to Promote Sustainable Agriculture. *Agriculture*, 5 (3), 367–388. doi: 10.3390/agriculture5030367
3. Kozlovets, O., Golub, N., Voyevoda, D. (2015). Technology of anaerobic-aerobic treatment wastewaters from nitrogen compounds after biogas. *Agroinkom*, 6 (4), 43–46.
4. Eusebi, A. L., Martin-Garcia, N., McAdam, E. J., Jefferson, B., Lester, J. N., Cartmell, E. (2013). Nitrogen removal from temperate anaerobic-aerobic two-stage biological systems: impact of reactor type and wastewater strength. *Journal of Chemical Technology and Biotechnology*, 88 (11), 2107–2114. doi: 10.1002/jctb.4102
5. Sgroi, F., Fodera, M., Trapani, A. M. D., Tudsica, S., Testa, R. (2015). Economic evaluation of biogas plant size utilizing giant reed. *Renewable and Sustainable Energy Reviews*, 49, 403–409. doi: 10.1016/j.rser.2015.04.142
6. Joseph Igwe, N. (2014). Production of Biogas from Paper Waste Blended With Cow Dung. *IOSR Journal of Environmental Science, Toxicology and Food Technology*, 8 (10), 58–68. doi: 10.9790/2402-081025868
7. Shved, O. M. (2014). Current technologies of ammonium withdrawal from wastewater. *Biotechnologia acta*, 7 (5), 108–113. doi: 10.15407/biotech7.05.108
8. Zhu, G., Wang, S., Feng, X., Fan, G., Jetten, M. S. M., Yin, C. (2011). Anammox Bacterial Abundance, Biodiversity and Activity in a Constructed Wetland. *Environmental Science & Technolog*, 45 (23), 9951–9958. doi: 10.1021/es202183w
9. Strous, M., Heijnen, J. J., Kuenen, J. G., Jetten, M. S. M. (1998). The sequencing batch reactor as a powerful tool for the study of slowly growing anaerobic ammonium-oxidizing microorganisms. *Applied Microbiology and Biotechnology*, 50 (5), 589–596. doi: 10.1007/s002530051340
10. Shved, O., Dehestaniathar, S., Novikov, J. (2014). Anammox enrichment and constructed wetland inoculation for improvement of wastewater treatment performance. *Adv Environ Health Res*, 2 (3), 189–195.
11. Graaf, A. A., Bruijn, P. De, Robertson, L. A. (1996). Autotrophic growth of anaerobic ammonium-oxidizing microorganisms in a fluidized bed reactor. *Microbiology*, 142, 2187–2196.
12. Luesken, F. A., Sanchez, J., van Alen, T. A., Sanabria, J., Op den Camp, H. J. M., Jetten, M. S. M., Kartal, B. (2011). Simultaneous Nitrite-Dependent Anaerobic Methane and Ammonium Oxidation Processes. *Applied and Environmental Microbiology*, 77 (19), 6802–6807. doi: 10.1128/aem.05539-11
13. Sabliy, L. A. (2012). Vpliv anaerobnih umov of biologichne ochishtennya gospodarsko-pobutovih stichnih vod. *Vismik NUVGP*, 2 (57), 24–29.
14. Mendes, C., Esquerre, K., Queiroz, L. M. (2016). Modeling simultaneous carbon and nitrogen removal (SCNR) in anaerobic/anoxic reactor treating domestic wastewater. *Journal of Environmental Management*, 177, 119–128. doi: 10.1016/j.jenvman.2016.04.016
15. Amon, T., Amon, B., Kryvoruchko, V., Zollitsch, W., Mayer, K., Gruber, L. (2007). Biogas production from maize and dairy cattle manure – Influence of biomass composition on the methane yield. *Agriculture, Ecosystems & Environment*, 118 (1-4), 173–182. doi: 10.1016/j.agee.2006.05.007
16. Corno, L., Pilu, R., Tambone, F., Scaglia, B., Adani, F. (2015). New energy crop giant cane (*Arundo donax* L.) can substitute traditional energy crops increasing biogas yield and reducing costs. *Bioresource Technology*, 191, 197–204. doi: 10.1016/j.biortech.2015.05.015
17. Kreuger, E., Escobar, F., Svensson, S.-E., Bjornsson, L. (2011). Biogas production from hemp – evaluation of the effect of harvest time on methane. *Biomass and bioenergy*, 35, 893–900.
18. Ionomer laboratornyy i–160mi (2007). Obschitstvo s ogranichennoy otvetstvennostyu «Izmeritel'naya tekhnika», 69.
19. Leybnits, E., Shtruppe, H. G. (1988). *Rukovodstvo po gazovoy chromatographii. Part 1*. Moscow: Myr, 480.
20. KND 211.1.4.021–95 (1995). Metodika viznachennya himichnogo spozhivannya (HSC) in poverhnivih i stichnih vodah.

A METHOD DEVELOPED TO INCREASE TECHNOLOGICAL AND ECOLOGICAL EFFICIENCY OF GAS PRODUCTION FROM HYDRATE DEPOSITS (p. 41-47)

Sergiy Oveckiy, Vladyslav Savchuk

Despite some international experience in gas production from gas hydrate deposits, mining companies are faced with a number of issues that have not been resolved so far. Among these issues, the particularly complex ones are technological problems and environmental efficiency. In the present article, there is a substantiation of the need to consider the particular structure of primary (marine) and secondary (land) gas hydrate deposits while choosing the method of extracting gas from them.

The analysis of the practical experience of extracting gas from gas hydrate deposits has proved that one of the most effective methods of ecological production of methane from marine gas hydrate deposits might be the method of substitution. The method of decompression (reduced pressure) is the most effective one for development of secondary (land) deposits.

The suggested method of technological planes has helped estimate the effectiveness of using hydrate substitutes such as hydrogen sulphide and carbon dioxide. This method has proved a certain advantage of hydrogen sulphide over carbon dioxide due to a larger conventional area of the technological plane and, therefore, a safer range of values of the technological parameters of gas extraction.

The obtained results can be used in implementing the technology of gas extraction from hydrate deposits, especially in applying the substitution method to developing offshore deposits.

Keywords: gas hydrate deposits, marine hydrates, extraction of methane, hydrogen sulphide, carbon dioxide recycling.

References

1. Makogon, Y. F., Holditch, S. A., Makogon, T. Y. (2007). Natural gas hydrates – A potential energy source for the 21st Century. *Journal of Petroleum Science and Engineering*, 56 (1-3), 14–31. doi: 10.1016/j.petrol.2005.10.009

2. Kvamme, B., Kuznetsova, T., Sapate, A., Qorbani, K. (2016). Thermodynamic implications of adding N₂ to CO₂ for production of CH₄ from hydrates. *Journal of Natural Gas Science and Engineering*. doi: 10.1016/j.jngse.2016.03.095
3. Archer, D., Buffett, B., Brovkin, V. (2008). Ocean methane hydrates as a slow tipping point in the global carbon cycle. *Proceedings of the National Academy of Sciences*, 106 (49), 20596–20601. doi: 10.1073/pnas.0800885105
4. Femyak, Y. M., Vytyaz, O. Yu., Yakimechko, Y. Y., Oveckii, S. O. (2014). *Gazogidraty Cheornogo morya. Offshore*, 3, 16–20.
5. Zhang, H.-t., Zhu, Y.-h. (2011). Survey and research on gashydrate in permafrost region of China. *Regional Geology of China*, 12, 1809–1815.
6. Bi, Y., Chen, J., Miao, Z. (2016). Thermodynamic optimization for dissociation process of gas hydrates. *Energy*, 106, 270–276. doi: 10.1016/j.energy.2016.03.029
7. Chong, Z. R., Yang, S. H. B., Babu, P., Linga, P., Li, X.-S. (2016). Review of natural gas hydrates as an energy resource: Prospects and challenges. *Applied Energy*, 162, 1633–1652. doi: 10.1016/j.apenergy.2014.12.061
8. Yamamoto, K. (2015). Overview and introduction: Pressure core-sampling and analyses in the 2012–2013 MH21 offshore test of gas production from methane hydrates in the eastern Nankai Trough. *Marine and Petroleum Geology*, 66, 296–309. doi: 10.1016/j.marpetgeo.2015.02.024
9. Ryu, B.-J., Riedel, M., Collett, T. S. (Eds.) (2013). *Collett Scientific Results of the Second Gas Hydrate Drilling Expedition in the Ulleung Basin (UBGH2)*, East Sea of Korea. *Marine and Petroleum Geology*, 47, 1–302.
10. Vedachalam, N., Srinivasulu, S., Rajendran, G., Ramadass, G. A., Atmanand, M. A. (2015). Review of unconventional hydrocarbon resources in major energy consuming countries and efforts in realizing natural gas hydrates as a future source of energy. *Journal of Natural Gas Science and Engineering*, 26, 163–175. doi: 10.1016/j.jngse.2015.06.008
11. Chen, J., Wang, Y.-H., Lang, X.-M., Fan, S.-S. (2015). Energy-efficient methods for production methane from natural gas hydrates. *Journal of Energy Chemistry*, 24 (5), 552–558. doi: 10.1016/j.jechem.2015.08.014
12. Deusner, C., Bigalke, N., Kossel, E., Haeckel, M. (2012). Methane Production from Gas Hydrate Deposits through Injection of Supercritical CO₂. *Energies*, 5 (12), 2112–2140. doi: 10.3390/en5072112
13. Vytyaz, O. Yu., Oveckii, S. O., Femyak, Y. M., Todorchuk, A. F., Say, K. S. (2014). Patent № u 201405395 na korysnu model'. Sposib intensifikacii vydobuvannia metanu z tverdykh gazovykh gidrativ pid-donogo zalyagannia z zakriplenniam, Ukraine, MPK E21B43/00, 5.
14. Dallimore, S. R., Yamamoto, K., Wright, F. (2010). Four decades of gas hydrate research and development at Mallik site, Mackenzie Delta, Northwestern Territories, Canada. Presentation held at the 'International Symposium on Methane Hydrate Resources – from Mallik to Nankai Trough' in Tokyo.
15. Vytyaz, O. Yu., Oveckii, S. O., Femyak, Y. M., Todorchuk, A. F., Levchenko, V. S. (2014). Patent № u 201405379 na korysnu model'. Sposib vydobuvannia metanu z tverdykh gazovykh gidrativ. Ukraine, MPK E21B43/00, 5.
16. Pavlenko, A., Koslak, G., Vitaz', O. (2014). Study of the stability of methane hydrates in normal conditions. *Drill*, 31 (4), 495–507. doi: 10.7494/drill.2014.31.4.495

A STUDY OF SIGNIFICANT FACTORS AFFECTING THE QUALITY OF WATER IN THE OSKIL RIVER (UKRAINE)(p. 48-55)

Alexander Vasenko, Olga Rybalova, Oksana Kozlovskaya

The study has explored climate shifts in the Kharkiv region and changes in the hydrological indices of the Oskil river in

Ukraine. Predictive models were constructed by the Holt-Winters method. The findings show an expected gradual increase in temperature by 1.9 °C – from 7.8 °C to 9.7 °C – in 2020, which can lead to a decrease in precipitation, the runoff volume, and water consumption. It also has a significant adverse impact on the formation of surface water quality and on the development of infestations. Natural and anthropogenic factors that have the most significant effects on the hydrochemical characteristics of the Oskil river were specified by a multivariate correlation and regression analysis.

The research findings show that the quality of aquatic sites is most affected by wastewater discharges and an increase in air temperature, which testifies to the need of reducing loads from industrial facilities and utilities. The study takes into account landscape and environmental characteristics of the river basin. We have assessed rationality of using the basin catchment area on the basis of exponents such as tillage, urbanization, the volume of water consumption, forest cover, meadow cover, lake cover, and changes in the hydrological characteristics that influence the development of the intensity of degradation processes. The assessment of the processes of ravine formation, land erodibility, silting and waterlogging of small rivers in the Oskil river basin has shown a significant increase in the intensity of the degradation processes compared to 1990, which requires applying environmental protection measures to improve the situation. The ranking of the small rivers in the Oskil river basin by the index of process development helps prioritize the funding of environmental protection measures.

Keywords: quality, degradation processes, climate change, hydrological parameters, correlation.

References

1. Vasenko, O. H., Rybalova, O. V., Artem'iev, S. R. et. al. (2015). *Intehralni ta kompleksni otsinky stanu navkolyshnoho pryrodnoho seredovishcha*. Kh: NUHZU, 419.
2. Romanenko, V. D., Zhukynskyi, V. M., Oksiuk, O. P. et. al. (1998). *Metodyka ekolohichnoi otsinky yakosti poverkhnevykh vod za vid-povidnymy katehoriami*. Kyiv: Symvol-T, 28.
3. Snizhko, S. I. (2004). *Teoriia i metody analizu rehionalnykh hidrokhimichnykh system*. Kyiv: Nika-Tsentr, 394.
4. Hejzlar, J., Dubrovsky, M., Buchtele, J., Ruzicka, M. (2003). The apparent and potential effects of climate change on the inferred concentration of dissolved organic matter in a temperate stream (the Malse River, South Bohemia). *Science of The Total Environment*, 310 (1-3), 143–152. doi: 10.1016/s0048-9697(02)00634-4
5. Webb, B. W., Clack, P. D., Walling, D. E. (2003). Water-air temperature relationships in a Devon river system and the role of flow. *Hydrological Processes*, 17 (15), 3069–3084. doi: 10.1002/hyp.1280
6. Beaugrand, G., Reid, P. C. (2003). Long-term changes in phytoplankton, zooplankton and salmon related to climate. *Global Change Biology*, 9 (6), 801–817. doi: 10.1046/j.1365-2486.2003.00632.x
7. Hiscock, K., Southward, A., Tittley, I., Hawkins, S. (2004). Effects of changing temperature on benthic marine life in Britain and Ireland. *Aquatic Conservation: Marine and Freshwater Ecosystems*, 14 (4), 333–362. doi: 10.1002/aqc.628
8. Ribalova, O. V., Korobkova G. V. (2016). *Viznachennya vplivu prirodnih umov na ekologIchniy stan rIchihi OskIl*. Materials of the XII International scientific and practical conference, "Science and civilization", 16, 37–40.
9. NRDC. (2013). Climate Change and Water Resource Management. Available at: <https://www.nrdc.org/resources/climate-change-and-water-resource-management>

10. Urama, K., Ozor, N. (2016). Impacts of climate change on water resources in Africa: the Role of Adaptation. Available at: http://www.ourplanet.com/climate-adaptation/Urama_Ozor.pdf
11. Jun, X., Shubo, C., Xiuping, H., Rui, X. and Xiaojie, L. (2010). Potential Impacts and Challenges of Climate Change on Water Quality and Ecosystem: Case Studies in Representative Rivers in China. *Journal of resources and ecology*. Available at: <http://agris.fao.org/agris-search/search.do?recordID=US201600004143>
12. Masters, G., Norgrove, L. (2009). Climate change and Invasive alien species. CABI Position Paper. Available at: <http://www.cabi.org/Uploads/CABI/expertise/invasive-alien-species-working-paper.pdf>
13. Sala, O. E. (2000). Global Biodiversity Scenarios for the Year 2100. *Science*, 287 (5459), 1770–1774. doi: 10.1126/science.287.5459.1770
14. Stachowicz, J. J., Terwin, J. R., Whitlatch, R. B., Osman, R. W. (2002). Nonlinear partial differential equations and applications: Linking climate change and biological invasions: Ocean warming facilitates nonindigenous species invasions. *Proceedings of the National Academy of Sciences*, 99 (24), 15497–15500. doi: 10.1073/pnas.242437499
15. Lockwood, L., Hoopes, F., Marchetti, P. (2006). Invasion Ecology. Wiley-Blackwell, 312. Available at: <http://eu.wiley.com/WileyCDA/WileyTitle/productCd-1405114185.html>
16. Vasenko, A. G., Vernichenko-Tsvetkov, D. Yu., Lungu, M. L., Persianov, G. V. (2013). O poyavlenii pistii telorezovidnoy v vodnyih ob'ektaih harkovskoy oblasti. IX Mizhnarodna naukovo-praktichna konferentsiya "Ekologichna bezpeka: problemi i shlyahi virishennya", 1, 304.
17. Litnarovich, R. M. (2011). Pobudova i doslidzhennya matematichnoyi modeli za dzerelami eksperimentalnih danih metodami regresiyognogo analizu. Rivne: MEGU, 140.
18. Proskurnin, O. A. (2006). Analiz effektivnosti otsenki regressionnoy zavisimosti sostoyaniya okruzhayuschey sredyi ot tehnogennogo vozdeystviya. Nauk. visn. budivnitstva, 35, 285–290.
19. Ribalova, O. V., Anisimova, S. V., Poddashkin, O. V. (2003). Otsinka spryamovanosti protsesiv stanu ekosistem malih rіchok. Visn. Mezhdunar. Slavyanskogo un-ta, VI (1), 12–16.
20. Vasenko, O. G. (2009). Ekologichni problemi yak naslidok prirodno-evolyutsiynih ta antropogennih chinnikiv. Ekologichna bezpeka: problemi i shlyahi virishennya, 1, 225–227.