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**CYLINDRICAL HARMONIC ANALYSIS OF THE MAGNETIC FIELD IN THE APERTURE OF THE SUPERCONDUCTING WINDING OF AN ELECTROMAGNET (p. 4-9)****Andriy Getman**National Technical University  
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It is of practical interest to create such models of the electromagnetic field of an electromagnet that help correct the mean integral coefficients of the harmonics of magnetic induction by the geometric parameters of the magnet. The aim of the study was to obtain analytical expressions for the coefficients of the mean integral lengths of the cylindrical harmonics of magnetic induction created by the current in the superconducting winding inside the aperture of a dipole or quadrupole direct electromagnet on the basis of the geometric parameters of the winding. The analytical solution found is based on the sectorial spherical harmonics of the internal solution of the Laplace equation for the scalar potential of the magnetic field and allows associating them with a series of polar harmonics. The study shows the proportionality between the mean integral contributions to the magnetic induction, produced by uncharacteristic harmonics, and the mean integral value of the ground field. It has been determined that the contribution to the mean integral values of the harmonics coefficients from the end elements of the winding appears only in the presence of the iron framework as a result of its saturation. The received analytical representations make it possible to calculate necessary correction of geometrical parameters of a current winding when optimizing the magnetic field inside the aperture of dipole and quadrupole electromagnets with given mean integral factors.

**Keywords:** particle beam, dipole electromagnet, quadrupole winding, cylindrical harmonic, magnetic induction.

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The study of the chemical composition and dispersion of iron ore dust, which forms during the enrichment of iron ore, proved its suitability to be used as a screening filler in the production of metal-polymer electromagnetic screens of large areas. We developed the technology of production of protective screening material in the form of a foam-latex with different content of iron-ore dust of different dispersion. We determined the dependence of the coefficient of screening of material and contribution of the reflection coefficient of ultrahigh frequency electromagnetic waves to it on the weight content of iron ore dust. The study showed that an increase in dispersion of metal and metal-containing particles by 10–20 times increases the overall screening coefficient by 6–8 times. At the same time, the reflection coefficient decreases from 0.25 to 0.10. We established that the guaranteed screening coefficient of the magnetic field of the industrial frequency is 1.8–2.2 even for screening particles of 50–100  $\mu\text{m}$  sizes. We determined that a sharp increase in protective properties of materials occurs at the content of iron-ore dust of 11–12 % in the polymer matrix. We investigated electrophysical properties (specific conductivity and dielectric permeability) of developed materials with different contents of metal and metal-containing substance. The obtained data are sufficient for calculational forecasting of protective properties of the electromagnetic screen based on the amplitude-frequency characteristics of the electromagnetic field, which needs to be screened.

**Keywords:** electromagnetic screen, iron-ore dust, screening coefficient, reflection coefficient, electrophysical properties.

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**STUDY OF THE LAMB WAVES PROPAGATION ALONG A PLATE IN CONTACT WITH A RANDOMLY INHOMOGENEOUS HETEROGENEOUS MEDIUM (p. 18-27)**

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We present results of research into the influence of characteristics of a heterogeneous medium on the Lamb wave propagation process parameters along a plate in contact with a given medium. A mathematical description of the Lamb wave propagation process in a metallic plate was formed. Analytical expressions are derived for determining the displacement potentials that describe, respectively, the longitudinal and transverse waves in a plate with a thickness of  $2d$  at frequency  $\omega$ . The possibility is shown of the existence under given conditions of a certain finite number of symmetric and antisymmetric Lamb waves. The mentioned waves are different one from another in phase and group velocities, as well as the distribution of displacements and stresses along the plate's thickness.

We have investigated dependence of the Lamb wave attenuation on the characteristics of fluid in contact with the propagation medium. In the case when the Lamb wave propagation medium borders the fluid and the speed of sound in liquid  $C_1$  is less than speed  $C$  of the wave in a plate, the Lamb wave will attenuate radiating energy into liquid. It was established that the attenuation is due to the density of the studied medium. Viscosity and motion speed of a gas-containing suspension, for example iron ore pulp, have almost no effect on the magnitude of attenuation of the Lamb waves.

The significance of the obtained results is emphasized by the fact that they could be used to develop improved methods and tools to control parameters of gas-containing suspensions. The use of Lamb waves makes it possible to avoid measurement errors associated with the presence of microdefects at the surface of propagation and gas bubbles in the examined liquid.

From a practical point of view, the results obtained could be used for the calculation of parameters for the sources of ultrasonic waves in the systems of ultrasonic testing. Thus, there is an opportunity to improve efficiency of technological processes in the mining and metallurgical industry, specifically, the enrichment of ore.

**Keywords:** gas-containing suspension, Lamb waves, ultrasound attenuation, fluid viscosity.

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#### EXAMINING THE TECHNIQUE TO CONTROL THE STRUCTURE OF CURRENT IN VORTEX CHAMBERS BY WING VORTEX GENERATORS (p. 28-38)

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A new technique was studied aimed at controlling energy-intensive coherent vortex structures (ECVS) that define the processes of mass- and heat transfer in vortex chambers. This is important because the swirled flows are employed in a wide class of machines and devices. The basic principle of the method implies rational organization of targeted controlling actions on ECVS using the systems of ordered vortex cords that run down the end edges of a miniature thin wing. The wing is mounted in a flow-through tract of the inlet nozzle of the vortex chamber at different angles of attack. Using the wing with a small elongation significantly extends the range of continuous angles of attack. Combined with strict requirements to the streamlined surfaces (especially near the leading edge of the wing), it reduces the aerodynamic drag. We obtained data on aerodynamic blowing for three types of profiles. Relatively thin profiles were selected to ensure the permanence of lifting coefficient over a rather wide range of the Reynolds numbers. Controlling actions at the maximum value of Reynolds number at the inlet to a nozzle  $Re_{max}=95,000$  and at the maximum continuous angles of attack of the wing MB253515 almost do not affect the chamber's aerodynamic drag. However, there is a growth of the relative intensity of velocity pulsation at the outlet of the chamber from 10 % to 22 % for the circular component, and from 47 % to 63 % for the axial component. We propose theoretical and experimental substantiation of the examined technique based on the principle of mutual susceptibility of vortex structures.

**Keywords:** coherent vortex structures, control over the structure of current, vortex chamber, wing vortex generator, mutual susceptibility of vortices.

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- In order to calculate resonating gas bubbles, the mathematical model was supplemented by taking into account phase-transition processes on the surface of a bubble in gas-vapor media, as well as the thermal effects at gas dissolution in fluid. A series of calculations of the resonance mode for bubbles of dimensions of 0.5–3 mm in water at temperatures from +1 to +99 °C and atmospheric pressure was performed. As a result of mathematical modeling, the possibility of resonance in gas-vapor bubbles in water in the frequency range of 0.5–5 kHz was established.
- It was shown that in the resonance mode the amplitude of oscillations of the wall of a bubble first increases rapidly and then is stabilized at the level of 30–50 % of the radius. It was established that motion velocity of the walls of a bubble under resonance conditions can exceed 6 m/s. It was shown that in the compression mode internal pressure of a bubble can increase by three times or decrease by two times compared with ambient pressure. Dependence of approximation resonance frequency of air bubbles in water on their diameter was established. It was found that in the resonance mode, temperature of gas-vapor medium of a bubble periodically decreases by 6 °C and increases by 12 °C in comparison with the original one. In this case, the temperature of the surface of a bubble decreases by 1 °C and increases by 7 °C. It was shown that favorable conditions for water vapor condensation (fog formation) are created at the stage of the growth of a bubble.
- The schematic of the research setup and the results of field observations of gas-vapor bubbles under condition of the influence of sound waves was presented. The existence of resonance of bubbles at calculation frequencies was proved and formation of bubbles was established experimentally. The phenomena of a bubble division and its explosion were illustrated. It was found that addition of surface active substances extends the frequency range of formation of multi-bubbles by five times and contributes to an increase in the number of small bubbles inside a large one.
- The research results can be applied to intensification of various technological processes related to heat and mass exchange in gas-vapor systems.

**Keywords:** sound waves, gas-vapor bubble, resonance frequency, multi-bubble, surface active substances.

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ANALYSIS OF THE EFFECT OF ULTRAVIOLET IRRADIATION ON VARROA MITE (p. 47-52)

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We presented theoretical and experimental material on the influence of UV irradiation on a Varroa mite in the range of UVB and UVC in the study. We obtained mathematical expressions that simulate dependencies of electrical and structural characteristics of protective devices. Such devices implement the operation of HEA-1 hive entrance attachments equipped with LED modules of UV radiation powered by solar photocells. We substantiated parameters of protective devices, which provide a harmful effect of UV radiation on physiological functions of a Varroa mite. These parameters include power and an amount of UV light emitting diodes, their placement in a tunnel of a hive entrance attachment, a wavelength, exposure and geometric parameters of HEA-1 hive entrance attachment. A use of a hive entrance attachment ensures rejuvenation of bees from varroaosis without disrupting their natural rhythm of life, preventing a premature release of a bee colony to a first treatment flight under adverse temperature conditions. Extension of a path of bees from a hive entrance to an exit from a tunnel of an attachment make possible for bees to adapt to meteorological conditions and feel a low temperature of the outside air and return to a hive. In addition, the study of the proposed hive entrance attachment showed a functional ability to prevent penetration of wasps, hornets and rodents to a hive. This happens due to the presence of a tunnel with a calibrated internal

opening, which limits direct access to a hive entrance, from which an appealing flavor of honey products spreads.

The described device makes it possible to prevent the infection of bees of healthy bee colonies by the exception of possibility of penetration of ill bees-villains into hive entrance. This happens due to the presence of a grid tunnel. Sources of electromagnetic radiation of the optical range of the ultraviolet spectrum (LEDs) irradiate its inner surface.

**Keywords:** ultraviolet radiation, wavelength, dose of irradiation, Varroa mite, fight against varroaosis.

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## DEVELOPMENT OF TECHNOLOGY OF SUPERCONDUCTING MULTILEVEL WIRING IN SPEED GaAs STRUCTURES OF LSI/VLSI (p. 53-62)

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Technological aspects of the use of superconducting materials are considered and the possibility of making targets for magnetron deposition of films for the formation of cryo-conductive wiring in GaAs-based LSI-structures is shown. The technological methods and regimes are determined and high-performance technology of cryoalloys making based on Al, Nb, V with Si, Ge and rare-earth metal admixtures and magnetron formation of superconducting films from aluminum, niobium and vanadium alloys are developed. In particular, technological regimes (ion current, accelerating voltage, deposition rate, plasma composition, uniformity of components per silicon substrate diameter) have been established, which provide a thickness of films at the level of 0.6–1 μm. Insignificant thermomechanical stresses (about 1 kg/cm<sup>2</sup>) and small grain size (~10 nm) will allow for excellent adhesion of deposited films and formation of a topological pattern of submicron sizes using photolithography.

The parameters and characteristics of the Schottky field GaAs transistors on homo- and heterostructures (Schottky barrier height 0.75–0.8 eV, non-ideality factor 1.2–2, breakdown voltage of Schottky barrier 15–30 V) are explored and methods for increasing the speed of the LSI-structures are defined. It is shown that increasing the speed of LSI/VLSI-structures on gallium arsenide is achieved by using ther-

mostable cryomaterials as gate electrodes, conductors and contacts of source-drain regions of the Schottky field-effect transistors.

**Keywords:** complementary structures, epitaxy, integrated circuits, carbon films, superconductivity, magnetron deposition.

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