



MATHEMATICAL MODELING

DEVELOPMENT OF AUTOMATED SYSTEM FOR DIAGNOSING LIVER CIRRHOSIS AND SELECTING THE OPTIMAL TREATMENT OPTION

page 4–8

This research is devoted to developing the automated system of diagnosing liver cirrhosis, the number of which according to WHO data increases every year.

Despite the large number of existing achievements in the field of mathematical simulation of liver disease, creation of diagnostic models based on simple laboratory evidence is still relevant, because most of them don't consider the possibility of qualitative signs or require complex laboratory tests.

The object of research is the process of identifying and analyzing the course of liver cirrhosis treatment using information technologies.

The aim of research is development of information system for diagnosing and analyzing the course of liver cirrhosis treatment on the basis of mathematical simulation.

An array of observations in 412 patients was applied as the clinical material, in the presence of informative consent of patients, who were divided into two groups according to the degree of liver damage. The analysis of general information about the patients, the results of biochemical blood tests and prescribed treatment was allocated a number of informative signs used in the simulation. The correctness of the chosen informative signs confirmed literature data and high accuracy of the mathematical models. It was determined that the indicators included in the stage of developing models affect the availability of liver disease with high degrees ($p < 0,001$).

The mathematical models estimate the probability of liver disease with high degree (including liver cirrhosis) and probability of liver disease with high degree (including liver cirrhosis) in the remote period after treatment.

The automated system developed for the practical implementation of obtained mathematical models and designed to the diagnosing and selecting an optimal treatment of liver diseases.

Validity of an automated system that implements mathematical models was confirmed by testing of the independent test sample. The total classification accuracy was 84,9 %.

Keywords: liver cirrhosis, automated system, forecasting, logistic regression.

References

1. World Health Organization. Health statistics and information systems. (2016). *World Health Organization*. Available: <http://www.who.int/about/en/>
2. Satarkar, S. L., Ali, M. S. (2015). Fuzzy expert system for the diagnosis of common liver disease. *International Engineering Journal For Research & Development*, Vol. 1, № 1, 2–7.
3. Neshat, M., Yaghobi, M., Naghibi, M. B., Esmaelzadeh, A. (2008, December). Fuzzy Expert System Design for Diagnosis of Liver Disorders. *2008 International Symposium on Knowledge Acquisition and Modeling*. Institute of Electrical & Electronics Engineers (IEEE), 252–256. doi:10.1109/kam.2008.43
4. Remien, C. H., Adler, F. R., Waddoups, L., Box, T. D., Sussman, N. L. (2012, July 6). Mathematical modeling of liver injury and dysfunction after acetaminophen overdose: Early discrimination between survival and death. *Hepatology*, Vol. 56, № 2, 727–734. doi:10.1002/hep.25656
5. Huo, T.-I., Lee, S.-D., Lin, H.-C. (2008, April 10). Selecting an optimal prognostic system for liver cirrhosis: the model for end-stage liver disease and beyond. *Liver International*, Vol. 28, № 5, 606–613. doi:10.1111/j.1478-3231.2008.01727.x
6. Lifschits, V. B., Sernov, S. P. (2010). Matematicheskoe modelirovanie v diagnostike alkogol'noi bolesni pecheni. *Vestnik sovremennoi klinicheskoi meditsiny*, 3, 106–108.
7. Fraser, P. M., Franklin, D. A. (1974). Mathematical models for the diagnosis of liver disease. Problems arising in the use of conditional probability theory. *The Quarterly Journal of Medicine*, 43(169), 73–88.
8. Abdeldayem, H., Allam, N. (2012). *Liver Transplantation – Basic Issues*. Rijeka, Croatia: InTech, 428. doi:10.5772/1473
9. Di Martino, V., Weil, D., Cervoni, J., Thevenot, T. (2015). New prognostic markers in liver cirrhosis. *World Journal of Hepatology*, Vol. 7, № 9, 1244–1250. doi:10.4254/wjh.v7.i9.1244
10. Peduzzi, P., Concato, J., Kemper, E., Holford, T. R., Feinstein, A. R. (1996, December). A simulation study of the number of events per variable in logistic regression analysis. *Journal of Clinical Epidemiology*, Vol. 49, № 12, 1373–1379. doi:10.1016/s0895-4356(96)00236-3

THE DEVELOPING OF THE SYSTEM OF EQUATIONS OF REAL BLADE SURFACES AND THE ALGORITHM FOR PREDICTING THE GAS TURBINE ENGINES BLISKs NORMED PRECISION FACTORS

page 8–16

The article is devoted to the developing of the system of equations of real blades surfaces and the algorithm for predicting the gas turbine engines BLISKs normed precision factors. The main aim is receiving the dependencies and the sequence of its utilizing, what is necessary to resolve the product precision predicting and control problems. The assumption, that blades surfaces normed errors are determined by groups of the accessible for control factors: geometrical, kinematic, thermal, force and deterioration was used in the capacity of base idea. These factors are reduced to twenty four reduced primary errors. This has made it possible to obtain the required differential and integral system of matrix equations which reflects the relation between real blade surface radius-vector and above mentioned errors. The radius-vector increment was used as argument in the dependencies for calculating the normed precision factors. Model adequacy was reinforced by the conducted experiments. The obtained system of equations of the real blades surfaces and algorithm for calculating the gas turbine engines BLISKs normed precision factors are applicable for resolving retrieval and project problems, which are connected with product precision increase reserves identification and optimal providing of the precision demands during BLISKs machining technological processes designing. It is the base for creating CAM-systems in the domain of aviation engines manufacturing.

Keywords: machining process, working errors, blades, blisk, gas turbine engine, algorithm.

References

1. Bazrov, B. M. (2005). *Osnovy tehnologii mashinostroeniia*. Moscow: Mashinostroenie, 736.
2. Terniuk, N. E. (1983). *Osnovy kompleksnoi optimizatsii tehnologicheskikh sistem dlia proizvodstva zubchatykh koles*. Kharkiv, 433.
3. Boguslaev, A. V., Mozgovoi, S. V., Karas', G. V., Kachan, A. Ya. (2005). Formirovaniye parametrov kachestva nesushchih poverhnostei monokoles GTD vysokoskorostnym frezerovaniem. *Aviatsionno-kosmicheskaya tekhnika i tekhnologiya*, 8(24), 7–10.
4. Zhemaniuk, P. D., Boguslaev, A. V., Mozgovoi, S. V., Karas', G. V., Kachan, A. Ya. (2004). Obrabotka protokhnyh poverhnostei monokoles vysokoskorostnym frezerovaniem. *Aviatsionno-kosmicheskaya tekhnika i tekhnologiya*, 7(15), 215–219.
5. Kondratiuk, E. V., Puhal'skaya, G. V., Zharik, V. G., Panchenko, T. A., Kritchkin, S. V. (2012). Povyshenie effektivnosti protsesssa VSF tsentrobeznyh koles za setch optimizatsii rezhimov rezaniia i ispol'zovaniia vysokoproizvoditel'nyh metodov obrabotki. *Vestnik dvigatelestroeniia*, 1, 103–114.

6. Mozgovoi, V. F., Balushok, K. B., Kotov, I. I., Panasenko, V. A., Biruk, M. K. (2013). Strategii obrabotki lopatok monokoles na obrabatyvaiushchih tsentrakh s ChPU s peremennoi 3-D korrektsiei. *Tehnologicheskie sistemy*, 1(62), 22–28.
7. Ameddah, H., Assas, M. (2011). NURBS interpolation strategies of complex surfaces in high speed machining. *International Journal of CAD/CAM*, 11(1), 1–6.
8. Heng, M., Erkorkmaz, K. (2010). Design of a NURBS interpolator with minimal feed fluctuation and continuous feed modulation capability. *International Journal of Machine Tools and Manufacture*, 50(3), 281–293. doi:10.1016/j.ijmachtools.2009.11.005
9. Vnukov, Yu. N., Germashev, A. I., Mozgovoi, V. F., Balushok, K. B., Kondratuk, E. V. (2015). Oprobovanie usovershenstvovannoj tehnologii podgotovki i nanesenija dempfiruiushchei sredy na monokolesa GTD pri kontsevom frezorovanii. *Vestnik dvigatelestroenija*, 1, 128–130.
10. GOST 102571-86. Lopatki kompressorov i turbin. Predel'nye otkloneniia razmerov formy i raspolozheniya perya. (13.06.1986). Official edition, 36.
11. Litvin, F. L. (1968). Teoriia zubchatyh zatseplenii. Moscow: Nauka, 54.
12. Poletaev, V. A., Volkov, D. I., Kliment'ev, A. V., Plotnikova, G. A.; assignee: State educational institution of higher education «Rybinsk State Aviation Technological Academy named after P. A. Soloviev». (27.09.2011). Sposob obrabotki monokoles. Patent of Russian Federation № 2429949, MPK B23C3/18. Appl. № 2010121618/02. Filed 27.05.2010. Bull. № 6, 10.
13. Radzhevich, S. P. (2001). Formoobrazovanie poverhnosti detalei. Osnovy teorii. Kyiv: Rastan, 592.
14. Mihailov, A. N. (2009). Osnovy sinteza funktsional'no-orientirovannyh tehnologii mashinostroenija. Donetsk: DonNTU, 346.

DEVELOPMENT OF VECTOR-PARAMETRIC FIFTH-DEGREE B-SPLINE WITH CONTROL POINTS INCIDENT THE SURFACE

page 17–21

Studies in the field of geometric modeling are aimed at the development of the already existing ways of describing spline surfaces, because to be a bit inconvenient to construct smooth contours of the existing methods. A method in which the control points belong to the curve is proposed.

Based on previous research the method of B-spline construction is proposed. B-spline is a vector-parametric surface with control points incident (belonging to) the curve based on the fifth-degree splines in compliance with the smoothness of the first to the second order. To do this, the resulting vector-parametric spline $r=r(u)$ will «stretch» to v , in a direction different from the u , which gives an opportunity to build a relevant «portions» of the surface. Further, to obtain a B-spline with full smoothness order it is necessary to ensure the «gluing» of the respective portions of the surface providing the appropriate smoothness by «gluing» line, i.e. ensure equality of the corresponding (first and second) derivatives. However, to achieve full smoothness of second order (i.e., ensure continuity of the second fundamental form across the surface), it is necessary to provide equal mixed derivatives through «gluing» line. Test examples of bicubic splines are given.

Keywords: vector-parametric spline, B-spline, spline with control points incident the curve, smoothness.

References

1. Fox, A., Pratt, M. (1982). *Vychislitel'naya geometriya*. Translation from English. Moscow: Mir, 304.
2. Zavialov, Yu. S., Kvasov, B. I., Miroshnichenko, V. L. (1982). *Metody splain funktsii*. Moscow: Nauka, 352.
3. Jaklič, G., Kozak, J., Vitrih, V., Žagar, E. (2012). Lagrange geometric interpolation by rational spatial cubic Bézier curves. *Computer Aided Geometric Design*, 29(3–4), 175–188. doi:10.1016/j.cagd.2012.01.002

4. Kovtun, O. (2015). The third degree polynomial spline with the operating points incidental to a curve. *Suchasni problemy modeliuannia*, 4, 63–67.
5. Jaklič, G., Kozak, J., Krajnc, M., Vitrih, V., Žagar, E. (2008). Geometric Lagrange interpolation by planar cubic Pythagorean-hodograph curves. *Computer Aided Geometric Design*, 25(9), 720–728. doi:10.1016/j.cagd.2008.07.006
6. Badaev, Yu. I., Kovtun, A. M. (2011). *Spetsial'nye splainy iz polinomov tretei, chetvertoi i piatoi stepenei v geometricheskem modelirovani*. Odessa: Feniks, 315.
7. Kovtun, O. M. (2015). The third degree polynomial spline with the operating points incidental a curve. *Vodnyi transport*, 1, 166–170.
8. Badaev, Yu. I., Kovtun, O. M. (2003). Aproksymatsiia splaina my na osnovi kryvykh z intsydentnymy tochkamy. *Suchasni problemy heometrychnoho modeliuannia. Pratsi Natsionalnoho universytetu «Lvivska politekhnika» (spetsvypusk)*. Materialy mizhnarodnoi naukovo-praktychnoi konferentsii. Lviv: Natsionalnyi universytet «Lvivska politekhnika», 75–77.
9. Badaev, Yu. I., Kovtun, O. M. (2003). Vektorno-parametrychni sehmenty, poverkhni ta tila za intsydentnymy z nymy tochkamy. *Prykladna heometriia ta inzhenerna hrafika*, 4(18), 37–40.
10. Baye, D. (2015). The Lagrange-mesh method. *Physics Reports*, 565, 1–107. doi:10.1016/j.physrep.2014.11.006
11. Chudinov, A. V., Gao, W., Huang, Z., Cai, W., Zhou, Z., Raznikov, V. V., Sulimenkov, I. V. (2016). Interpolational and smoothing cubic spline for mass spectrometry data analysis. *International Journal of Mass Spectrometry*, 396, 42–47. doi:10.1016/j.ijms.2015.11.008
12. Kvasov, B. I. (2000). *Methods of Shape-Preserving Spline Approximation*. World Scientific, 356. doi:10.1142/9789812813381
13. Matt, M. A. (2012). *Trivariate Local Lagrange Interpolation and Macro Elements of Arbitrary Smoothness*. Vieweg+Teubner Verlag, 370. doi:10.1007/978-3-8348-2384-7
14. Jiwari, R. (2015). Lagrange interpolation and modified cubic B-spline differential quadrature methods for solving hyperbolic partial differential equations with Dirichlet and Neumann boundary conditions. *Computer Physics Communications*, 193, 55–65. doi:10.1016/j.cpc.2015.03.021
15. Moore, P., Molloy, D. (2014). Efficient energy evaluations for active B-Spline/NURBS surfaces. *Computer-Aided Design*, 47, 12–31. doi:10.1016/j.cad.2013.08.011

MODELING PASTILLE PRODUCTS RECIPE USING UNCONVENTIONAL RAW MATERIALS IN ACCORDANCE WITH PREDETERMINED QUALITY INDICATORS

page 21–27

The article is devoted to the spread of diabetes and iodine-deficient condition among population. To expand the range of products with reduced carbohydrate loading and rich in minerals, including iodine, the author proposed rationalization of pastille products recipe using new raw material, namely pastille with an aqueous extract of stevia, stevioside, elamin under predetermined quality parameters, which was the aim of this article.

Pastille is a traditional confectionery of CIS region, in the range of foreign countries these products are available. However, its calorie content is quite high, due to high content of white sugar and restricts the use of products.

Pastille recipe composition was rationalized through mathematical modeling by using new raw material for partial removal of the mass fraction of white sugar with simultaneous iodine fortification of products.

To achieve this aim it was defined concentration of agar $C_{ag} = 3\%$ and water extract of stevia $C_{wes} = 1,0\%$ during cooking sugar syrup to reduce a mass fraction of white sugar without loss of quality characteristics of semi-finished products. In parallel it was set range of rational concentration for stevioside $S_{stev} = 1,5 \dots 2,5\%$ by mechanical impact during $\tau = 5 \dots 7 \cdot 60\text{ s}$ by replacing white sugar. The results helped to rationalize the

recipe ratio of components according to predetermined quality parameters for pastille using unconventional materials: $x_1 = 14,5$; $x_2 = 1,2$; $x_3 = 0,12$; $x_4 = 10,0$, which is the recommended settings for pastille production candy.

Keywords: modeling recipes, pastille products, pastille, white sugar, sweetener, stevia, elamin.

References

1. Arsenieva, L. Yu., Dotsenko, Ya. F., Momot, O. O. (2005). Metodolohichni pidkhody do rozroblenia novykh vydiv khlibobulochnykh vyrobiv zi zbalansovanykh kimichnym skladom. *Kharchova promyslovoist*, 4, 5–8.
2. Syrokhman, I. V., Palko, N. S. (2010). Tistechka, zbabacheni yodom. *Naukovi pratsi Natsionalnogo universytetu kharchovykh tekhnolohii*, 33, 48–50.
3. Rudavskaya, A., Shapovalova, N., Roudavsky, M., Zhukovich, H. (2012). New products for school food of the iodine deficiency biogeochemical provinces. *18th IGWT Symposium Technology and Innovation for a Sustainable Future: a Commodity Science Perspective*. Rome, Italy, 487–499.
4. Rudavskaya, H. B., Shapovalova, N. P., Romanenko, O. V. (2011). Reolojichni vlastyvosti novykh pastylnykh vyrobiv. *Prodovolchja industrija APK*, 5, 34–37.
5. Shapovalova, N. P. (2013). Changes adhesion new pastila wares recreational purposes. *Scientific research and their practical application. Modern state and ways of development*, 1, 1–8.
6. Vas'kina, V. A. (2011). Saharozameniteli v tekhnologii proizvodstva zefira. *Konditerskoe proizvodstvo*, 1, 16–19.
7. Barashkina, E. V., Tamova, M. Yu., Kasianov, G. I. (2003). Pastilo-marmeladnye izdeliya s kompozitsionnym strukturoobrazovatelem. *Konditerskoe proizvodstvo*, 2, 24.
8. Vas'kina, V. A., Gorjacheva, G. N., Mukhamediev, Sh. A., Sidorenko, M. Ju., Sidorenko, Ju. I., Solov'eva, S. Ju., Tumanova, A. E., Shekhovtsova, T. G.; assignee: Vas'kina, V. A. (20.11.2009). *Marshmallow production method*. Patent RF № 2372786, MPK A23G3/52. Appl. № 2008122362/13. Filed 04.06.2008. Bull. № 54, 6.
9. Iorhachova, K. H., Banova, S. I. (2003). Topinamburovoe piure — syr'evaia osnova dlja zefira. *Proceedings of the conference «Aktualni problemy tekhnolohii ta mekhanizatsii protsesiv pererobnykh ta kharchovykh vyrobnytstv»*. Kharkiv, 294–300.
10. Iorhachova, K. H., Banova, S. I. (2002). Novye sbivnye konditeriske izdeliya. *Proceedings of the conference «Tehnika i tekhnologija pishchevyh proizvodstva»*. Moscow, 79–80.
11. Iorhachova, K. H., Kaprelants, L. V., Kaprel'iants, L. V., Mashtakova, A. Ye., Banova, S. I.; assignee: Odessa National Academy of Food Technologies. (15.11.2002). Dietetic marsh-mallow. Patent of Ukraine № 51470, MPK A23G3/00. Appl. № u 2002042766. Filed 08.04.2002. Bull. № 11, 8.
12. Shapovalova, N. P., Rudavskaya, M. V., Pavlyshyn, M. L. (10.10.2012). Method for making zefir. Patent of Ukraine № 73692, MPK A23L1/32. Appl. № u 201200819. Filed 26.01.2012. Bull. № 19, 8.
13. Smirnova, M. G. (2001). Issledovanie fiziologicheskogo i toksicheskogo deistviya na organizm podslastitelia steviosida. *Voprosy pitaniia*, 4, 41–44.
14. Khattab, S. N., Massoud, M. I., Jad, Y. E.-S., Bekhit, A. A., El-Faham, A. (2015). Production and physicochemical assessment of new stevia amino acid sweeteners from the natural stevioside. *Food Chemistry*, 173, 979–985. doi:10.1016/j.foodchem.2014.10.093
15. Rumiantseva, V. V. (2000). *Razrabotka novogo assortimenta zefira s napravленным изменением химического состава*. Voronezh, 21.
16. Biletska, Ya. O. (2012). *Formuvannia yakosti zefiru z vkyorystanniam elaminu ta yahidnykh piure*. Kharkiv, 21.
17. D'jakonov, V. P. (2007). *Mathcad 11/12/13 v matematike*. Moscow: Goriachaia linija, Telekom, 928.
18. In: Vlasov, K. P. (2002). *Metody issledovanii i organizatsii eksperimentov*. Kharkiv: Gumanitarnyi tsentr, 256.
19. Draper, N. R., Smith, H. (2007). *Applied Regression Analysis*. Translation from English. Moscow: Williams, 912.

MECHANICAL ENGINEERING AND MACHINE BUILDING

THERMODYNAMIC CYCLE OF RAMJET IN COORDINATE P-V, T-S CALCULATION

page 28–32

Thermodynamic cycle of ramjet in coordinate P-V, T-S, which is represented in the modern theory of air-jet engines (AJE), is performed with flow laws liquids and gases violation, because in zone H-B negative (against the flow) gradient of static pressure takes place, which make impossible gas flow coming it to the engine. This is connected with that while formula of thrust air-jet engine calculation in zone of control contour H-d paraboloid zone of braked flow generation had not be taken in to care, as a physical phenomenon, static pressure on the periphery of which, P_{Hd}^* , is a maximum in zone H-B, providing on any of air-jet engine's work regime positive (by the flow) static pressure gradient, even with the presence of negative (against the flow) static pressure gradient in measure of supersonic fly speed inlet nozzle that provides gas flow moving into the engine don't breaking all mechanic laws of liquids and gases expiration, which say that air flow moving into the engine is possible only with positive (by the flow) static pressure gradient existence.

In this paper, taking into account paraboloid zone of braked flow generation in control contour H-d as a physical phenomenon, is given a correct description of the operating principle of the ramjet, and on this basis, developed the correct thermodynamic ramjet cycle in coordinate PV, TS, which is the fundamental basis of the progressive «United propulsion theory on continuous flow».

Keywords: paraboloid zone of braked flow, kinematic analysis.

References

1. Shliahtenko, S. M. et al; In: Shliahtenko, S. M. (1987). *Teoriia i raschet vozduzhno-reaktivnyh dvigatelei*. Moscow: Mashinostroenie, 568.
2. Mamedov, B. Sh.; Zaporizhzhya National Technical University. (2013). *Edinaia teoriia dvizhitelei na nepreryvnyh potokah*. Kharkiv: PC «Technology Center», 296.
3. Mamedov, B. Sh., Shchitko, P. K. (2015). Sravnitel'nyi analis rascheta tiagi i poletnogo (tiagovogo) KPD turboreaktivnyh dvuhkonturnyh dvigatelei po sovremennoi teorii vosdushchno-reaktivnyh dvigatelei i Edinoi teorii dvizhitelei na nepreryvnyh potokah. *Fundamental'nye i prikladnye problemy tekhniki i tekhnologii*, 24(312), 63–69.
4. Mamedov, B. Sh.; assignee: Zaporizhzhya National Technical University. (25.12.2009). Method for increase of gas-dynamic stability of operation of air-jet engines. Patent of Ukraine № 46407, MPK F04D 27/00, F02K 1/00, F02K 3/00, F02C 7/00. Appl. № u200905152. Filed 25.05.2009. Bull. № 24, 26.
5. Kasandzhan, P. K., Tihonov, N. D., Yanko, A. K. (1983). *Teoriia aviationsionnyh dvigatelei*. Moscow: Mashinostroenie, 223.
6. Kasakevich, V. V. (1974). *Avtokolebaniiia (pompazh) v kompresso-rah*. Moscow: Mashinostroenie, 264.
7. Mamedov, B. Sh. (2014). Edinaia teoriia dvizhitelei. Prichiny generirovaniia neustoičivoi raboty turboreaktivnyh dvigatelei pri vslete v usloviiyah zharkogo klimata. *Aviatsionno-kosmicheskaiia tekhnika i tekhnologii*, 9(116), 56–62.
8. Gorlov, V. (2004). *Grazhdanskaia aviatsiia Rossii*. Moscow: Voennyi parad, 336.
9. Mamedov, B. Sh. (2014). Edinaia teoriia dvizhitelei. Novoe naznachenie i printsip raboty «nulevoi» stupeni kompressora

- nizkogo davleniiia. *Aviatsionno-kosmicheskaya tekhnika i tehnologiya*, 8(115), 55–60.
10. Shchulgin, V. A., Gaisinskii, S. Ya. (1984). *Dvuhkonturnye turboreaktivnye dvigateli maloshumnykh samoletov*. Moscow: Mashchinostroenie, 212.
 11. Karpov, Ya. S., Panasenko, B. A., Ryzhenko, A. I. (2007). *Osnovy aerokosmicheskoi tekhniki*. Kharkiv: KhAI, 656.
 12. Stechkin, B. S. (1977). *Izbrannye trudy. Teoriia teplovyyh dvigatelei*. Moscow: Nauka, 410.
 13. Nechaev, Yu. N., Fedorov, R. M. (1977). *Teoriia aviatsionnyh gazoturbinnyyh dvigatelei. Part 1*. Moscow: Mashinostroenie, 311.
 14. Micheli, M., Kappis, W., Guidati, G., Felderhoff, M. (2009). Compressor Design From Specification to Validation: Application of a Fast and Reliable Process. *Volume 7: Turbomachinery, Parts A and B, Paper № GT2009-59217*, 365–372. doi:10.1115/gt2009-59217
 15. Terauchi, K., Kariya, D., Maeda, S., Yoshiura, K. (2005). Redesign of an 11-Stage Axial Compressor for Industrial Gas Turbine. *Volume 6: Turbo Expo 2005, Parts A and B, Paper № GT2005-68689*, 261–267. doi:10.1115/gt2005-68689

FINITE ELEMENT ANALYSIS OF DYNAMIC STATE METALWORKING TECHNOLOGICAL SYSTEM

page 33–39

Based on the analysis of the literature it was found that with cutting and turning speed increase during processing (spindle frequency) resonant phenomena that significantly affect the performance of cutting tools and quality (roughness) of finished surface can occur. The aim of the work is to determine the dynamic characteristics of metalworking system on the design phase that is without a full-scale experiment. This paper describes a stand based on constructed 3D model of modernized machine tool mod. 1700VF30 (spindle frequency 10000 rev/min) and the method and algorithm of development of finite-element model of dynamic state of designed 3D models of machine tool is proposed. With the help of developed model the modal analysis of the machine tool mod. 1700VF30 using the method of finite elements that can let to detect the resonant frequencies of oscillations within any range of the setting of the cutting was made. The finite element method using ANSYS executed a complex research of amplitude-frequency characteristics of constructed 3D model depending on the speed of the spindle rotation and frequency at which resonance phenomena occurs. Adequacy of the developed analytical model of dynamic state of the elements of a manufacturing system based on the upgraded machine tool 1700VF3 was proved experimentally. Results, received with its help differ from the experimental ones less than for 5 %.

Keywords: finite element method, resonance frequency analysis, turning, vibrations.

References

1. Mazur, M. P., Vnukov, Yu. M., Dobroskok, V. L., Zaloha, V. O., Novoselov, Yu. K., Yakubov, F. Ya.; In: Mazur, M. P. (2011). *Osnovy teorii rizannia materialiv. Ed. 2*. Lviv: Novyi Svit-2000, 422.
2. Kudinov, V. A. (1967). *Dinamika stankov*. Moscow: Mashchinostroenie, 367.
3. Zharkov, I. G. (1986). *Vibratsii pri obrabotke lesviyinym instrumentom*. Leningrad: Mashchinostroenie, 184.
4. Saloga, V. A., Shapoval, Ju. V. (2015). Vliianie chastoty vrashe-niya shchpindelia na kachestvo obrabotannoii poverhnosti pri tochenii. *Tezy dopovidei XV vseukrainskoi molodizhnoi naukovo-tehnichnoi konferentsii «Mashynobuduvannya Ukrayiny ochyma molodykh: prohresyni idei – nauka – vyrobnytstvo», 04–07 lys-topoda 2015 r*. Zhytomyr: ZhdTU, 30–31.
5. Natarajan, C., Muthu, S., Karuppuswamy, P. (2011). Investigation of cutting parameters of surface roughness for a non-ferrous material using artificial neural network in CNC turning. *Journal of Mechanical Engineering Research*, Vol. 3, № 1, 1–14.
6. Shunmugesh, K., Panneerselvam, K., Pramod, M., George Amal. (2014). Optimization of Turning Parameters with Carbide Tool for Surface Roughness Analysis. *International Journal of Engineering Research & Technology*, Vol. 3, № 6, 103–107.
7. Syath Abuthakeer, S., Mohanram, P. V., Mohan Kumar, G. (2011). Dynamic and thermal analysis of high speed motorized spindle. *International Journal of Applied Engineering Research*, Vol. 1, № 4, 864–882.
8. Ozlu, E., Budak, E. (2010). Analytical Prediction of Stability Limit in Turning Operations. *Proceedings of the 9th Workshop on the Modelling of Machining Operations*, 99–106.
9. In: Kikonin, I. K. (1976). *Tablitsy fizicheskikh velichin*. Moscow: Atomisdat, 1008.
10. In: Naryshchkin, V. N., Korostashchevskii, R. V. (1984). *Podsh-chipniki kacheniiia*. Moscow: Mashchinostroenie, 280.
11. *The Fundamentals of Modal Testing*. (2000). Application Note 243-3. Agilent Technologies. Available: <http://www.modalshop.com/techlibrary/Fundamentals%20of%20Modal%20Testing.pdf>
12. Zaloga, V. O., Nahornyi, V. V. (2014). Diahnostuvannia tekhnichnoho stanu metaloobrobnoho verstatu. *Vysoki tehnolohii v mashynobuduvanni*, 1 (24), 71–79.
13. Nahornyi, V. V. (2015). *Kontrol' dinamicheskogo povedeniia metalloobrabatyvaiushih tehnologicheskikh sistem i metod opredeleniya ih resursa*. Sumy, 224.
14. Liu, D., Zhang, H., Tao, Z., Su, Y. (2011, April 29). Finite Element Analysis of High-Speed Motorized Spindle Based on ANSYS. *The Open Mechanical Engineering Journal*, Vol. 5, № 1, 1–10. doi:10.2174/1874155x01105010001
15. Zhang, S. (2012). *Dynamic modeling of spindle vibration and surface generation in ultra-precision machining*. The Hong Kong Polytechnic University, 254.

INFORMATION TECHNOLOGIES

DEVELOPMENT OF REAL TIME METHOD OF DETECTING ATTACKS BASED ON ARTIFICIAL INTELLIGENCE

page 40–46

The object of the study is security monitoring system of distributed computing system. There is a problem detecting intrusions into computing systems, namely the lack of an effective way of monitoring that will detect distributed attacks for the anomalous behavior of the system in real time.

The proposed intrusion detection system (IDS) is different from existing ones that combine performance of profile IDS and accurate attack detection of abnormal IDS, through the use of computational intelligence to build profiles of attacks (not in

real time) based on the archives of security events and their subsequent usage to detect attacks in real time.

The developed model can detect: with high precision – traditional potential attacks, with many errors of the second kind – not obvious attacks, with the mediocre reliability and complexity of obtaining profile – new types of attacks and vulnerabilities.

Unlike standard IDS types, proposed IDS allows evaluating and detecting attacks that have not been explored or identified, but their effects have been found. According to submitted for entry archive of security events (log of events) genetic programming system is able to find the correlation of certain events and messages that are present in the logs at the time of the attack, and absent in secure condition of the system.

Keywords: security monitoring system, distributed computing system, computer intelligence.

References

1. Barman, S. (2002). *Writing Information Security Policies*. Translation from English. Moscow: Publishing House «Williams», 208.
2. Ghubenkov, A. A. (2005). *Informatsionnaia bezopasnost'*. Saratov: Novyi izdatel'skii dom, 128.
3. Beale, J. Et al. (2004). *Snort 2.1 Intrusion Detection*. Syngress, 608. doi:10.1016/b978-193183604-3/50003-5
4. Kaspersky, K. (2003). *Hacker Disassembling Uncovered: Powerful Techniques To Safeguard Your Programming*. A-List Publishing, 600.
5. Bace, R. G. (1999). *Intrusion Detection*. Sams Publishing, 368.
6. Roman, R. (2006). Applying intrusion detection systems to wireless sensor networks. *Consumer Communications and Networking Conference*, Vol. 1, 640–644. doi:10.1109/ccnc.2006.1592966
7. Luke, S. (1998). Genetic programming produced competitive soccer softbot teams for robocup97. *Genetic Programming 1998 Conference*. Madison. Wisconsin, USA: University of Wisconsin, 214–222.
8. Stijven, S., Minnebo, W., Vladislavleva, K. (2011). Separating the wheat from the chaff: on feature selection and feature importance in regression random forests and symbolic regression. *Proceedings of the 13th Annual Conference Companion on Genetic and Evolutionary Computation – GECCO'11*. Dublin, Ireland, 623–630. doi:10.1145/2001858.2002059
9. Koza, J. R., Keane, M. A., Streeter, M. J., Mydlowec, W., Yu, J., Lanza, G. (2005). *Genetic Programming IV: Routine Human-Competitive Machine Intelligence*. New York, NY, USA: Springer, 590. doi:10.1007/b137549
10. Luke, S., Panait, L., Skolicki, Z., Bassett, J., Hubley, R., Chircop, A. (2001). *ECJ: a java-based evolutionary computation and genetic programming research system*. Available: <http://cis-linux1.temple.edu/~pwang/3203-AI/Project/2004/Flanagan/ec/>
11. Sakaki, T., Okazaki, M., Matsuo, Y. (2010). Earthquake shakes Twitter users. *Proceedings of the 19th International Conference on World Wide Web – WWW'10*. Raleigh, North Carolina, ACM, 851–860. doi:10.1145/1772690.1772777
12. Queral, Z. D. *Necessary Implementation of Adjustable Work Factor Ciphers in Modern Cryptographic Algorithms as it Relates to HeartBleed and OpenSSL*. Available: <https://gist.github.com/zQueral/3b0db5ba2532e04ad9ed>
13. Volokytka, A., Vu Duc Thinh, Yakushev, O. (2012). Obnaruzhenie vtorzhenii v raspredelenyye komp'iuterneye sistemy na osnove geneticheskogo programmirovaniia. *Visnyk Chernihiv'skoho Derzhavnoho Tekhnolohichnogo Universytetu*, 2(57), 128–134.

RESEARCH AND DEVELOPMENT OF SYNTHESIS TECHNOLOGIES OF TRANSPORT ENTERPRISE MULTI-CONTROL NEURAL NETWORK ALGORITHMS

page 46–51

Currently, the problem of designing automatic control systems of dynamically variable objects is characterized by the transition from adaptive management paradigm to intelligent control paradigm. This is caused by continuous complication of objects and conditions of their operation, the advent of new classes of computing devices (distributed computing), high-performance telecommunication channels, and a sharp increase in the requirements for reliability and efficiency of control processes in a significant priori and posteriori uncertainty. Accounting for these factors is possible only through the transition from «hard» algorithms of parametric and structural adaptation to the anthropomorphic principle of forming control.

Given the characteristics of the modern enterprise, when the head and structural units quickly make decisions and monitor its implementation, it comes very clearly understand the need

of artificial intelligence as an assistant in the work of transport enterprise. However, existing methods are outdated and not fully perform the role of assistant. The latest trends in this matter are modern methods of creating intelligent systems that can learn in the process, based on neural networks.

The paper proposed synthesis technologies of transport enterprise neural network algorithms. Better use of major resources of the enterprise is possible through the use of self-learning neural networks to control transport enterprise. Using a synthesis of known algorithms may be more correct setup of the whole system and increase the speed of information processing and decision of optimal solution.

Keywords: intelligent system, dynamically variable objects, transport enterprises.

References

1. Artsybashev, A. Yu., Nikitin, Yu. R. (2014). Diagnostirovaniye privodov mashin na osnove neironnyh setei. *Acta Facultatis forestalis Zvolen*, 56(1), 201–208.
2. Kostin, N. S. (2013). Mesto modul'nyh neironnyh setei v klassifikatsii iskusstvennyh neironnyh setei. *Intellektual'nyi potentsial XXI veka: stupeni poznaniia*, 19, 91–95.
3. Sinchuk, O. N., Boiko, S. N. (2014). Neironnye seti i upravlenie protsessom upravleniya elektrosnabzheniem obiektov ot kombinirovannyh elektricheskikh setei. *Tekhnichna elektrodynamika*, 5, 53–55.
4. Manzhula, V. G., Fediashov, D. S. (2011). Neironnye seti Kohonen'a i nechetkie neironnye seti v intellektual'nom analize dannyyh. *Fundamental'nye issledovaniia*, 4, 108–114.
5. Tarkov, M. S. (2013). Otobrazhenie parallel'nyh programm na mnogoadernyh komp'iuterah s rekurrentnymi neironnymi setiami. *Prikladnaya diskretnaya matematika*, 2(20), 50–58.
6. Kolbasin, V. (2011). Parallel processing of data flow by artificial neural networks on the CUDA platform. *Eastern-European Journal Of Enterprise Technologies*, 3(3(51)), 54–57. Available: <http://journals.uran.ua/eejet/article/view/1560/1458>
7. Gorbacheev, S. V., Syriamkin, V. I. (2014). *Neiro-nechetkie metody v intellektual'nyh sistemah obrabotki i analiza mnogomer-noi informatsii*. Tomsk: Izdatel'stvo Tomskogo universiteta, 441.
8. Semenov, A. M. et. al. (2014). *Intellektual'nye sistemy*. Orenburg: OGU, 236.
9. Vasil'ev, A. N., Tarhov, D. A. (2014). *Neirosetevye metody i algoritmy matematicheskogo modelirovaniia*. Sankt-Peterburg: Izdatel'stvo Politehnicheskogo universitetta, 581.
10. Ashby, W. R. (2014). *An Introduction to Cybernetics*. Translation from English. Moscow: URSS: LENAND, 432.
11. Andreichikov, A. V., Andreichikova, O. N. (2014). *Sistemnyi analiz i sintez strategicheskikh reshenii v innovatike*. Moscow: URSS, 304.
12. Guliaev, V. A. (1993). *Tehnicheskaja diagnostika upravliaushchih sistem*. Kyiv: Naukova dumka, 208.
13. Denisov, A. A., Kolesnikov, D. M. (1982). *Teoriia bol'shih sistem upravleniya*. Leningrad: Energoizdat, 288.
14. Komartsova, L. G., Maksimov, A. V. (2002). *Peirokomp'iutery*. Moscow: MSTU n.a. Baumana, 320.
15. Kuzovkov, P. T. (1976). *Modal'noe upravlenie i nabliudaiushchie ustroistva*. Moscow: Mashinostroenie, 184.
16. In: Sadovskii, M. G. (2014). *Neiroinformatika, eio prilozheniya i analiz danniah*. Materialy 22 Vserossiiskogo seminara, 26–28 sentiabria 2014 goda. Krasnoyarsk: IVM SO RAN, 195.
17. Molchanov, I. N. (1987). *Mashinnye metody reshenii prikladnyh zadach. Algebra, priblizhenie funktsii*. Kyiv: Naukova dumka, 288.
18. Mashkina, I. V. (1989). *Regulator peremennoi struktury chastyot vrashcheniya rotora gazoturbinnogo dvigatelya v sisteme upravleniya reaktivnym soplyom*. Ufa: UAI, 21.
19. Melsa, J., Jones, S. (1981). *Programmy v pomoshch' izuchaiushchim teoriu lineinyyh sistem upravleniya*. Translation from English. Moscow: Mashinostroenie, 199.
20. Neterson, D. (1984). *Teoriia setei Netri i modelirovanie sistem*. Translation from English. Moscow: Mir, 264.

21. Gregor, D., Toral, S., Ariza, T., Barrero, F., Gregor, R., Rodas, J., Arzamendia, M. (2016). A methodology for structured ontology construction applied to intelligent transportation systems. *Computer Standards & Interfaces*, 47, 108–119. doi:10.1016/j.csi.2015.10.002
22. Larue, G. S., Rakotonirainy, A., Haworth, N. L., Darvell, M. (2015). Assessing driver acceptance of Intelligent Transport Systems in the context of railway level crossings. *Transportation Research Part F: Traffic Psychology and Behaviour*, 30, 1–13. doi:10.1016/j.trf.2015.02.003
23. Satunin, S., Babkin, E. (2014). A multi-agent approach to Intelligent Transportation Systems modeling with combinatorial auctions. *Expert Systems with Applications*, 41(15), 6622–6633. doi:10.1016/j.eswa.2014.05.015
24. Demin, D. A. (2012). Synthesis of optimal temperature regulator of electroarc holding furnace bath. *Naukovi Visnyk Natsionalnoho Hirnychoho Universytetu*, 6, 52–58.
25. Mendes, J., Araújo, R., Sousa, P., Apóstolo, F., Alves, L. (2011). An architecture for adaptive fuzzy control in industrial environments. *Computers in Industry*, 62 (3), 364–373. doi:10.1016/j.compind.2010.11.001
26. Wai, R.-J., Chen, M.-W., Yao, J.-X. (2016). Observer-based adaptive fuzzy-neural-network control for hybrid maglev transportation system. *Neurocomputing*, 175, 10–24. doi:10.1016/j.neucom.2015.10.006

METHOD MODIFICATION FOR MONITORING THE SCOPE OF DEVELOPMENT PROJECT OF COMPLEX TECHNICAL SYSTEM

page 51–59

The method for monitoring the scope of development project of complex technical system was modified. This method can be used for the interim quality evaluation and financial justification of the result at all stages of development.

The current monitoring methods were analyzed and it was concluded about the need to provide more information on the technical implementation of the project.

The method of earned value got a further development for analysis of the data for the hypotheses and verified solutions offered by designers and technologists in various stages of development of complex technical systems.

The system of inequalities for monitoring indicators of quality of the project content is proposed. This system of equations was taken into account peculiarities of the creation of complex technical systems: quality of these projects is determined by the result – a project product; costs are compensated during the operational phase; payback time shall be compared with the technical resource of project product; resources of the organization should be enough for the project realization.

Experimental data of using this method in a scientific research institute of physical modeling problems were obtained. Using a modified method reduced development time up to 21 %.

Keywords: earned value method, complex technical system, project product's quality.

References

1. Karimov, A. H. (2011). Design features of new generation unmanned aerial vehicles (UAVs). *Trudy MAI*, 47. Available: <https://www.mai.ru/science/trudy/published.php?ID=26769>
2. Kritskiy, D. N., Dryginin, Ye. A., Yashin, E. S. (2013). Sistemnyi podhod k proektam sozdaniia bespilotnoi aviatsionnoi tekhniki. *Nauka i tekhnika Povitryanykh Syl Zbroynykh syl Ukrayiny*, 3(12), 71–77.
3. Ayupov, A. I., Plyaskota, S. I. (2010). Testirovaniye i trebovaniya k kachestvu. Sovremennye podhody k organizatsii aviatcionnogo stroitel'stva. *Materialy IV Mezhdunarodno konferentsii, Moskva*, 4–6 oktiabria 2010 g. Moscow, 179–180.
4. Kritskiy, D. N. (2014). Metod rascheta obobshchennogo pokazatelya prilekatel'nosti proektov sozdaniia bespilotnoi aviatsionnoi tekhniki grazhdanskogo primenienia. *Nauka i tekhnika Povitryanykh Syl Zbroynykh syl Ukrayiny*, 3(16), 21–25.
5. Abba, W., Niel, F. A. (2010). Integrating technical performance measurement with earned value management. *The Measurable News*, 4, 6–8
6. Blanco, V. D. (2013). Earned value management: a predictive analysis tool. *Navy Supply Corps Newsletter*, 66(2), 24–27
7. Cioffi, D. F. (2006). Designing project management: A scientific notation and an improved formalism for earned value calculations. *International Journal of Project Management*, 24(2), 136–144. doi:10.1016/j.ijproman.2005.07.003
8. Pajares, J., López-Paredes, A. (2011). An extension of the EVM analysis for project monitoring: The Cost Control Index and the Schedule Control Index. *International Journal of Project Management*, 29(5), 615–621. doi:10.1016/j.ijproman.2010.04.005
9. Acebes, F., Pajares, J., Galán, J. M., López-Paredes, A. (2014). A new approach for project control under uncertainty. Going back to the basics. *International Journal of Project Management*, 32(3), 423–434. doi:10.1016/j.ijproman.2013.08.003
10. Chen, S., Zhang, X. (2012). An Analytic Review of Earned Value Management Studies in the Construction Industry. *Construction Research Congress 2012*. American Society of Civil Engineers (ASCE), 236–246. doi:10.1061/9780784412329.025
11. Naderpour, A., Mofid, M. (2011). Improving Construction Management of an Educational Center by Applying Earned Value Technique. *Procedia Engineering*, 14, 1945–1952. doi:10.1016/j.proeng.2011.07.244
12. Hanna, A. S. (2012.). Using the earned value management system to improve electrical project control. *Journal of Construction Engineering and Management*, 138(3), 449–457. doi:10.1061/(asce)co.1943-7862.0000426
13. Warburton, R. D. H. (2011). A time-dependent earned value model for software projects. *International Journal of Project Management*, 29(8), 1082–1090. doi:10.1016/j.ijproman.2011.02.008
14. Naeni, L. M., Shadrokh, S., Salehipour, A. (2011). A fuzzy approach for the learned value management. *International Journal of Project Management*, 29(6), 764–772. doi:10.1016/j.ijproman.2010.07.012
15. Kononenko, I., Kolesnik, N. (2013). Model and method of multicriteria project scope optimization with fuzzy input data. *Eastern-European Journal Of Enterprise Technologies*, 1(10(61)), 9–13. Available: <http://journals.uran.ua/eejet/article/view/6949/5961>

DEVELOPMENT OF METHODS FOR SEPARATION OF BINARIZED FRAGMENTS OF ETCHING PITS OF SEMICONDUCTOR WAFER

page 60–68

The article is devoted to the search of successful methods for separation of fragments belonging to the supposed etching pits of dislocation loops.

The developed methods are revealed binarized fragments of etching pits among of the many other elements of surface image of a semiconductor wafer.

The filtration method of binarized fragments of etching pits of wafer dislocation uses a roundness index of the specified range, received on the base of reference line width of dislocation loop at a ratio of 1:4. This optional feature allows separating fragments similar to lines of loops of etching pits on the basis of their size and shape.

The method of removing the micro-defects loops reduces the number of fragments by eliminating of loops without signs of loops of etching pits. It is based on the use of the XOR subtraction operation between the binarized image of dislocation areas and the image with accentuated loops of the fragments.

The criteria for allocation of the main significant loop fragments allow form the selection rules for the further processing of binarized image.

The criteria for allocation of the main significant loop fragments, method of binarized fragments filtering, method of removing the loops of micro-defects of the semiconductor wafer are the part of a package of measures to carry out tasks on production management organization and creation of technical diagnostic system of output production quality.

Keywords: etching pits, dislocation, loop fragments, gallium arsenide, digital image.

References

1. Samoilov, A. N., Shevchenko, I. V. (2013). Metody polucheniia konturov na tsifrovyyh rastrovyh isobrazheniiyah s nechiotkim otobrazheniem dislokatsii v plastinah GaAs. *Kompiuterno-intehrovani tekhnologii: oscita, nauka, vyrobnytstvo*, 12, 63–69.
2. Samoilov, A. N. (2014). Issledovanie mediannoi fil'tratsii binarisovannyh konturov dislokatsii plastiny GaAs na rastrovyh tsifrovyyh isobrazheniiyah. *Materialy I Vseukrainskoi naukovo-praktichnoi konferentsii «IT-Perspektiva», 4–5 kvitnia 2014 r., m. Kremenchuk*, 10–11.
3. Samoilov, A. N., Petrenko, V. R. (2012). Sravnenie effektivnosti global'nyh metodov binarisatsii rastrovyh tsvetnyh isobrazhenii. *Vestnik KrNU imeni Mihaila Ostrogradskogo*, 4(75), 49–54.
4. Samoilov, A. N., Shevchenko, I. V. (2013). Metod obnaruzheniya liniyi konturov v iarkostnyh perepadakh predpolagaemyh granei binarisovannogo isobrazheniya sledov dislokatsii na plastinah GaAs. *Avtomatisirovannye sistemy upravleniya i pribyravtov avtomatiki*, 165, 22–27.
5. Samoilov, A., Shevchenko, I. (2015). Methods for recovering the dislocations contour line of gallium arsenide wafer of digital image. *Eastern-European Journal Of Enterprise Technologies*, 3(5(75)), 8–16. doi:10.15587/1729-4061.2015.43326
6. Bessonov, A. A., Sagashchvili, Yu. V., Markelov, A. S. (1989). *Metody i sredstva identifikatsii dinamicheskikh ob'ektorov*. Moscow: Energoatomisdat, 280.
7. Gonzalez, R., Woods, R. (2006). *Digital image processing*. Prentice Hall: Pearson Education, 616.
8. Freeman, H. (1961). On the Encoding of Arbitrary Geometric Configurations. *IEEE Transactions on Electronic Computers*, EC-10(2), 260–268. doi:10.1109/tec.1961.5219197
9. Freeman, H. (1962). On the digital-computer classification of geometric line pattern. *Proc. Nat Electron. Conf.*, 18, 312–324.
10. Zamperoni, P. (1989). *Methoden der digitalen Bildsignalverarbeitung*. Vieweg+Teubner Verlag, 264. doi:10.1007/978-3-322-83935-0
11. Skvortsov, A. V. (2002). *Trianguliatsii Delone i eio primenenie*. Tomsk: Isdatel'stvo Tomskogo universiteta, 128.
12. Jähne, B., Haufecker, H., Geißler, P., Hrsg. (1999). *Principles of filter design. Ch. 6, № 2*. San Diego: Academic Press, Computer Vision and Applications, Signal Processing and Pattern Recognition, 125–151.
13. Gonzalez, R. C., Woods, R. E. (2002). *Digital Image Processing. Ed. 2*. New Jersey: Prentice-Hall, Inc., 793.
14. Jian, A. K. (1988). *Fundamentals of Digital Image Processing*. Pearson, 569.
15. Rosenfeld, A., Kak, A. C. (1982). Representation. *Digital Picture Processing*. Elsevier BV, 191–275. doi:10.1016/b978-0-12-597302-1.50010-4
16. Mehtre, B. M., Kankanhalli, M. S., Wing Foon Lee. (1997, May). Shape measures for content based image retrieval: A comparison. *Information Processing & Management*, 33(3), 319–337. doi:10.1016/s0306-4573(96)00069-6
17. Samoilov, A. N. (2013). Analis adaptivnoi porogovoi obrabotki iarkostnyh perepadov elementov tsifrovogo rastrovogo isobrazheniya. *Materialy X Mizhnarodnoi naukovo-praktichnoi konferentsii «Rozvytok naukovykh doslidzhen 2013»*, 25–27 lystopada 2013 r., m. Poltava, Vol. 5, 26–28.

ENERGY, ENERGY-SAVING TECHNOLOGIES AND EQUIPMENT

RESEARCH ON DEMAND SIDE MANAGEMENT PROGRAMS AND ANALYSIS OF THEIR USAGE EFFICIENCY

page 69–73

Modern trends in Smart Grid systems aimed on intellectualization of existing electricity supply networks, energy supply and creating local Microgrid systems ensure a high level of reliability and power quality. As part of the Smart Grid concept demand side management applications play an important role in solving technical and technological problems arising in the practical implementation of this concept. The network must implement a catena of demand side management programs by providing various services according to the situation, requirement contracts, forecasting of consumption/demand and collect information about energy savings.

An important need in demand side management programs implementation is an adequate indicator for actual power consumption to relatively optimal, as a variant of this indicator should be used an indicator based on Frieze power, as it takes place on uneven terms of processes even in the absence of reactive elements in the network.

The concept of Frieze power Q_{Φ} for the grid period is distributed, which helped to get value for optimal assessment processes taking into account voltage and current deviations and ripple coefficients. Variant of usage of $Q_{\Phi}/U_1^2I_1^2$ indicator is an illustration of the real power consumption to optimal, because it takes place even in absence of reactive elements in grid.

Keywords: Smart Grid, demand side management, peak load, power, energy efficiency, Frieze power.

References

1. Wade, H. (2010). *Introduction to Demand Side Management*. Workshop Republic of Palau. Republic of Palau, 381–388.
2. Smart Power Grids – Talking about a Revolution. (2009). *IEEE Emerging Technology Portal*. Available: https://www.ieee.org/about/technologies/emerging/emerging_tech_smart_grids.pdf
3. Ming Zhou, Yajing Gao, Gengjin Li. (2008, April). Study on improvement of available transfer capability by Demand Side Management. *2008 Third International Conference on Electric Utility Deregulation and Restructuring and Power Technologies*. Institute of Electrical & Electronics Engineers (IEEE), 545–550. doi:10.1109/drpt.2008.4523466
4. Pro zatverdzhennia Instruktsii pro poriadok peredachi dokumentatsii ta zdiisnennia derzhavnoi ekspertyzy z enerhoberezhennia na vykonannia p.4 postanovy Kabinetu Ministriv vid 15 lypnia 1998 r. N 1094. *Order of the State Committee from 09.03.1999 № 15*. Available: <http://zakon0.rada.gov.ua/laws/show/z0292-99>
5. Gellings, C. W., Chamberling, J. H. (1993). *Demand-Side Management: Concepts and Methods*. PennWell, 451.
6. Palensky, P., Dietrich, D. (2011). Demand Side Management: Demand Response, Intelligent Energy Systems, and Smart Loads. *IEEE Transactions on Industrial Informatics*, 7(3), 381–388. doi:10.1109/tii.2011.2158841
7. Lir, V., Bykonia, O. (2015). Ekonomichni mekhanizmy upravlinnia popytom na rynku elektroenerhii. *Ekonomist*, 2, 9–13.
8. Rahman, S., Rinaldy. (1993). An efficient load model for analyzing demand side management impacts. *IEEE Transactions on Power Systems*, 8(3), 1219–1226. doi:10.1109/59.260874

9. Yang, H., Zhang, Y., Tong, X. (2006, September). System Dynamics Model for Demand Side Management. *2006 3rd International Conference on Electrical and Electronics Engineering*. Institute of Electrical & Electronics Engineers (IEEE), 1–4. doi:10.1109/iceee.2006.251854
10. Gabaldon, A., Molina, A., Roldan, C., Fuentes, J. A., Gomez, E., Ramirez-Rosado, I. J., Tarancón, E. (2003). Assessment and simulation of demand-side management potential in urban power distribution networks. *IEEE Bologna Power Tech Conference Proceedings*. Institute of Electrical & Electronics Engineers (IEEE). Available: <http://dx.doi.org/10.1109/ptc.2003.1304784>
11. Mohsenian-Rad, A.-H., Wong, V. W. S., Jatskevich, J., Schober, R., Leon-Garcia, A. (2010). Autonomous Demand-Side Management Based on Game-Theoretic Energy Consumption Scheduling for the Future Smart Grid. *IEEE Transactions on Smart Grid*, 1(3), 320–331. doi:10.1109/tsg.2010.2089069
12. Boshell, F., Veloza, O. P. (2008, August). Review of developed demand side management programs including different concepts and their results. *2008 IEEE/PES Transmission and Distribution Conference and Exposition: Latin America*. Institute of Electrical & Electronics Engineers (IEEE), 1–7. doi:10.1109/tdc-la.2008.4641792
13. De Ridder, F., Hommelberg, M., Peeters, E. (2009). Four potential business cases for demand side integration. *2009 6th International Conference on the European Energy Market*. Institute of Electrical & Electronics Engineers (IEEE), 1–6. doi:10.1109/eem.2009.5207197
14. Stadler, M., Palensky, P., Lorenz, B., Weihs, M., Roesener, C. (2005). Integral resource optimization networks and their techno-economic constraints *International Journal of Distributed Energy Resources*, 1(4), 299–319.
15. Saffre, F., Gedge, R. (2010). Demand-Side Management for the Smart Grid. *2010 IEEE/IFIP Network Operations and Management Symposium Workshops*. Institute of Electrical & Electronics Engineers (IEEE), 300–303. doi:10.1109/nomsw.2010.5486558
16. Zhukov, V. Ya., Denysiuk, S. P. (2010). *Enerhetychni protsesy v elektrychnykh kolakh z kliuchovym elementamy*. Kyiv: TEKST, 264.
17. Tonkal', V. E., Novosel'tsev, A. V., Denysiuk, S. P. (1992). *Balans energii v elektricheskikh tsepiyah*. Kyiv: Naukova dumka, 312.
18. Opryshko, V. P. (2016). Osoblyvosti intehratsii osnovnykh program i metodiv z keruvannia poptym spozhyvannia elektroenerhii. *Mizhnarodna naukovo-tehnichna ta navchalno-metodychna konferentsiya «Enerhetychnyi menedzhment: stan ta perspektivy rozytku — PEMS16», 30 travnia — 01 chervnia 2016 r.* Kyiv: NTUU «KPI», 88–90.

CHARACTERISTICS RESEARCH OF LOW-TEMPERATURE HEAT PIPES FOR ENERGY-SAVING EQUIPMENT

page 74–78

The efficiency of the heat pipes (HP) is largely dependent on the characteristics of capillary structures (CS) used therein. Due to the composite materials developed in Institute for Problems in Materials Science (IPMS) of NAS of Ukraine, which were used as the CS, Ukrainian heat pipes with high hydrodynamic and thermal characteristics were developed. The aim of the experimental work of the authors was the comparison of thermal characteristics of heat pipes that are based on composite porous structures with similar HP characteristics with fiber porous

structures (which are considered to be the most effective view of insert HP). The results showed that HP with composite CS provides better thermal characteristics, especially when the heating of pipes was from the top, and cooling – from the bottom. In this position, a composite HP with CS steadily functioned under heat load up to 25 watts, whereas HP with fiber CS stopped stable operation at a load of 15 watts. As with the horizontal and vertical arrangement of the pipe (at «below» heat input), the value of thermal resistance ($R [K/W]$) for pipes with composite CS did not exceed values R that are typical for HP with fiber porous structures. Thus, thanks to the authors, it was found that the new composite structure is more appropriate to use when placing the HP at an angle to the «upper» heat supply than fiber HP.

Keywords: heat pipes, capillary structure, composite porous material, fiber porous materials.

References

1. Raveendran, P., Sivaraman, B. (2015). Heat transfer coefficient and friction factor characteristics of a gravity assisted baffled shell and heat-pipe heat exchanger. *Journal of Engineering Science and Technology*, Vol. 10, № 6, 802–810.
2. Yau, Y. H., Ahmadzadehtalatapeh, M. (2015). Heat pipe heat exchanger and its potential to energy recovery in the tropics. *Thermal Science*, Vol. 19, № 5, 1685–1697. doi:10.2298/tsci100818020y
3. Wu, Z.-C., Zhu, X.-P. (2015). Comparison of heat transfer efficiency between heat pipe and tube bundles heat exchanger. *Thermal Science*, Vol. 19, № 5, 1397–1402. doi:10.2298/tsci1504397w
4. Sharmishtha, S. H., Jain, P. K. (2015). Influence of Different Parameters on Heat Pipe Performance. *International Journal of Engineering Research and Applications*, Vol. 5, № 10, 93–98.
5. Jafarkazemi, F., Ahmadifard, E., Abdi, H. (2016). Energy and exergy efficiency of heat pipe evacuated tube solar collectors. *Thermal Science*, Vol. 20, № 1, 327–335. doi:10.2298/tsci130227150j
6. Mozumder, A. K., Chowdhury, M. S. H., Akon, A. F. (2011). Characteristics of Heat Transfer for Heat Pipe and Its Correlation. *ISRN Mechanical Engineering*, Vol. 2011, 1–7. doi:10.5402/2011/825073
7. Ageenko, A. V., Maziuk, V. V. (2014). Theoretical calculation method for powder capillary structure of loop heat pipe with inverted meniscus. *Nauka i Tehnika*, 4, 20–25.
8. Hansen, G., Ness, E., Kristjansson, K. (2015, March 25). Sintered Nickel Powder Wicks for Flat Vertical Heat Pipes. *Energies*, Vol. 8, № 4, 2337–2357. doi:10.3390/en8042337
9. Kostornov, A. G. (2003). *Materialovedenie dispersnyh i poristykh metallov i splavor*. Kyiv: Naukova dumka, 550.
10. Thamir, K. J. (2013). An experimental study for heat transfer enhancement by laminar forced convection from horizontal and inclined tube heated with constant heat flux, using two types of porous media. *Tikrit Journal of Engineering Science*, Vol. 15, № 2, 15–36.
11. Hudakorn, T., Terdton, P., Sakulchang, P. (2008, March 1). Effect of Inclination Angle on Performance Limit of a Closed-End Oscillating Heat Pipe. *American Journal of Engineering and Applied Sciences*, Vol. 1, № 3, 174–180. doi:10.3844/ajeassp.2008.174.180
12. Kostornov, A. H., Moroz, A. L., Shapoval, A. A., Shapoval, I. V. (25.10.2011). Heat pipe. *Patent of Ukraine № 96350. Appl. № a201001632. Filed 16.02.2010. Bull. № 20.* Available: <http://uapatents.com/3-96350-teplova-truba.html>